

GMT

MOTORBIKES
THE ONLY WAY TO RIDE



ATV OFF ROAD - GMX ORION 125cc Quad Bike

ASSEMBLY MANUAL

Read and understand this entire manual before riding!

DO NOT RETURN TO STORE!

NOTE: Manual illustrations are for demonstration purposes only. Illustrations may not reflect exact appearance of actual product.

www.goeasyaustralia.com.au

PH: 1300 766 469 | CHRISCO SUPPORT: www.gmxmotorbikes.com.au/chriscosupport



SAFETY WARNING-MUST READ

RISK OF ROLL OVERS

We strongly encourage safe riding at all times. Accidents involving ATV/Quad Bikes are the second leading cause of injury and death on Australian soils. Most deaths are due to crash injuries associated with ATV/Quad Bike roll overs or by injuries associated with the victim being flung off onto a hard surface as a result of a serious crash.

Therefore we urge all riders to think carefully about their riding use of ATV/Quad Bikes, taking into account all the safety risks that are involved and how to safely ride your ATV/Quad Bike as well as keeping it serviced and maintained correctly before every ride.

SAFETY TIPS FOR RIDING

Many ATV/Quad Bike accidents are caused when ATV/Quad Bike's roll over or overturn. The key to avoiding these accidents is maintaining total control of your ATV/Quad Bike. You do this by maintaining good balance and being aware of your centre of gravity. This is most important when you are riding on an incline, going around a turn or making a sudden stop. All of these situations are recipes for disaster because they shift the momentum of an ATV/Quad Bike in such a way that you need to shift the weight of your body to counteract that momentum before the ATV/Quad Bike rolls over or flips.

Reduce your risk of injury & death by knowing exactly what your quad bike can and can not do. We strongly recommend the following:

- Read the complete manual and pay particular attention to the safety instructions and warnings.
- Read all warning labels in this guide and on your ATV/Quad Bike, specially the roll over orange warning that is affixed to your ATV/Quad Bike. Also the yellow stability tipping point swing tag warning. We strongly recommend you study them before riding.
- Wear appropriate safety gear, that also includes an approved safety helmet that meets Australian standards.
- Make sure that other persons who operate the ATV/Quad Bike understand all riding instructions, all safety guides and warnings.
- Practise riding the ATV/Quad Bike in a safe environment until you feel confident.
- Do not allow any passengers. Only a sole Rider is permitted at all times.
- Do not modify or tamper with the ATV/Quad Bike, no aftermarket parts or equipment can be fitted as it may cause malfunction and cause serious injuries.
- Observe the load ratings, do not exceed the limit
- Regularly service and maintain your ATV/Quad Bike.
- Perform a safety check each time before you ride.
- Avoid travelling up or down steep inclines or declining hills.
- Do not perform any jumping or riding on terrains beyond your riding ability.
- Leave all safety guards in place.



SAFETY WARNING-MUST READ

- Factors, such as uneven terrain, speed, loadings, accessories, modifications and rider position can effect a quad bike's stability.
- Whenever possible, ride on familiar tracks. Even then, think very carefully about the possibility of pot holes, large rocks, drains or other obstacles, the weather conditions, the nature of the surface and how fast you are able to ride.
- Ride cautiously when riding the ATV/Quad Bike on any terrain, as surfaces may compromise your control.
- Evaluate the terrain carefully before you ride. Steep hills, particularly if the dirt is loose or wet, should be avoided as they can cause the ATV/Quad Bike to roll over.
- Watch the ground ahead for potential hazards. Riding into or over rocks, pipes or any other obstacle can cause an accident.
- If you're not confident that you can negotiate a particular stretch of terrain, don't attempt it. Go another way or turn around.
- Remember that liquids within a spray tank can cause sudden shifts to your quad bike's centre of gravity when riding over uneven terrains. Make sure you are able to carry additional weight and that it doesn't exceed the load capacity.

Stability Test Result

COMPARE VEHICLES
 Quad bikes with higher numbers are more stable
ASK YOUR DEALER FOR ADVICE

Go Easy Australia Pty Ltd **GMX 125CC ORION**

When tested to the quad bike safety standard, this is the minimum angle this quad bike tipped sideways on to two wheels. The above result should be used for comparative purposes only.

Factors, such as uneven terrain, speed, loadings, accessories, modifications and rider position can effect a quad bike's stability.

Read the operator's manual for safe riding practices.

THIS HANG TAG IS NOT TO BE REMOVED BEFORE SALE

⚠ WARNING

RISK of ROLLOVER even on flat terrain
ROLLOVERS could result in DEATH or SERIOUS INJURY

AVOID sudden sharp turns

AVOID steep inclines

AVOID riding across slopes



To prevent potential fire hazards all our Quad Bikes/ATV's have been fitted with a **Spark Arrestor** that conforms with Australian standards.

A spark arrestor is designed to trap any glowing sparks before they exit your exhaust by acting as a filter. The mesh creates many tiny holes with the exhaust needs to flow through. Any particles larger than the holes in the mesh will be stopped.



CONGRATULATIONS ON YOUR GMX PURCHASE!

This assembly guide covers basic step by step instructions to assist you with the assembly process. Products are always subject to further improvement, which will cause some difference between vehicle and this manual, without further notice. We wish you happy riding.

UNPACKING

Please CAREFULLY remove all external box and metal frame packaging

TIP: These parts can be sharp so when unpacking the packaging hand with caution. 

CHECK LOOSE PARTS

On most occasions your bike will come 90% assembled (depending on the model). Please go through all loose parts and check packaging that has been taken out, to ensure no parts get thrown out so you can assemble your GMX Product.

READ MANUAL

Ensure that you read and go over the manual and UNDERSTAND before assembling product.

PLEASE NOTE: Minor assembly is required, but in the interest of safety it is recommended that you have this bike assembled by a skilled bike mechanic.

TO DOWNLOAD YOUR COMPLETE OWNER'S MANUAL GUIDE PLEASE VISIT <http://www.gmxmotorbikes.com.au/download-centre>

WARNINGS

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS AND WARNINGS PRIOR TO ASSEMBLY AND OPERATING OF YOUR VEHICLE.

WARNING: This product is powered by a 4 stroke engine and comes with transport oil in the engine.

**THE OIL NEEDS TO BE DRAINED AND REPLACED WITH MOTORCYCLE OIL 10W/40 or 10W/50 IS REQUIRED IF THE OIL CHANGE IS NOT PERFORMED YOU MAY INTERNALLY DAMAGE THE ENGINE AND CLUTCH AND VOID YOUR WARRANTY
DO NOT USE MOTOR CAR OIL
DO NOT USE OIL WITH FRICTION MODIFIERS**

OIL WILL NEED TO BE CHANGED EVERY 3 MONTHS IN A HOTTER CLIMATE OR THE NORTHERN HEMISPHERE

- There is an oil drain plug located underneath your quad/dirt bike and is highlighted with an oil drain plug sticker. This is a 14mm bolt.
- DO NOT remove the other bolt located under the engine.
- Place an oil receptacle under the drain hole, undo bolt and let oil drain from the vehicle. Please note: Dispose of oil correctly
- Tighten bolt back up, remove dipstick (oil fill point) and fill the vehicle with suggested correct amount of oil required. Tighten



SWING TAG'S & WARNINGS

Swing tags have been placed on your vehicle for you to identify checks that are located within this manual. Once you have performed the check required remove these swing tags and nylon loops attaching them to the vehicle.

MAKE SURE TO REMOVE THE SWING TAGS AND TAKE SPECIAL NOTICE TO REMOVE THE NYLON LOOP.

The tags and loops that need to be removed from this model: GMX 125cc Mudder Jnr Quad Bike



STEERING ADJUSTMENT x2



CHAIN ADJUSTMENT



BRAKE ADJUSTMENT x3



KEY REMOVAL

ONCE SWING TAGS AND NYLON LOOPS ARE REMOVED YOU ARE ACKNOWLEDGING THAT THESE CHECKS HAVE BEEN PERFORMED

There may be a "Spare Parts Package" within the carton so please check all of the packaging and DO NOT THROW OUT

GMX Motorbikes WARRANTY

ALWAYS WEAR AN AUSTRALIAN STANDARAD MOTOR CYCLE PROTECTIVE HELMET WHILST USING OFF ROAD VEHICLE

This quad bike requires unleaded petrol; it is a necessity that the fuel being used is clean and not aged fuel. As this can a harm parts on the product and void warranty. Your GMX Quad bike is intended for off road use only.

GMX MOTORBIKES WARRANTY

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

The manufacturer warrants this product to be free of manufacturing defects for a period of 12 months from date of purchase. This Limited Warranty does not cover normal wear and tear (exclusions apply) or any damage, failure or loss caused by improper assembly, maintenance, or storage or use of the GMX product. Some parts will have a limited warranty period, please see below. This warranty is a part replacement warranty.

3 Month Parts Replacement Parts

Electrical components, suspension, drive train and brakes/fittings.

30 Days Parts Replacement Parts

Bearings, tires, tubes, cables, clutches, brake pads, seats

Minor assembly is required and in the interest of safety and warranty it is recommended that you have this product assembled by a qualified, skilled small engine mechanic.

You may need to provide proof of being assembled by a skilled mechanic if not a report from a small engine mechanic advising of the issues to process your warranty claims.

The warranty is a parts replacement warranty and labor is not included, defective parts may need to be sent back for inspection.

This Limited Warranty will be void if the product is ever;

- Used in a manner other than for recreation or transportation
- Modified in anyway
- Rented or commercial use.

The manufacturer is not liable for incidental or consequential loss or damage due directly or indirectly to the use of this product.

Always adhere to the maximum load of the product, over loading the product will void the warranty.

How a claim is made

When making a claim, you will need to provide proof of purchase, condition photos of the item. This information is required to be submitted via the support center and communication is made through the support center. When the claim is created, the customer will receive the claim number and the customer support team should reply within 48 hours.

SAFETY PRECAUTIONS

Please read these warnings carefully.

PARENTS/SUPERVISING ADULTS MUST TEACH CHILDREN HOW TO RIDE THIS PRODUCT.

If the rider does not use common sense and heed these warnings, there is an increased risk of damage, serious injury or possibly death.

Riding this product presents potential risks.

Like any OFF ROAD riding product, riding this product can be hazardous (e.g., falling off or riding into a hazardous situation).

These items are meant to move and it is therefore possible for a rider to lose control or otherwise get into dangerous situations.

Persons responsible for supervising the rider must recognize that if such things occur, a rider can be seriously injured or possibly die, even when using safety equipment and taking other safety precautions.

USE PRODUCTS AT YOUR OWN RISK AND USE COMMON SENSE

Parents and adult responsibility and supervision are necessary for any off road vehicle.

This product can be hazardous and not always appropriate for every age or size user - age recommendations are found on these items that should reflect the nature of the hazards and the expected mental or physical ability, or both, of a

rider to be able to handle the hazards. Persons that are supervising need to select themselves the appropriate product for the age of the user that is riding and need to take care to prevent any user who may be too immature or not experienced for a products. characteristics to endanger themselves around it.

Any rider unable to fit comfortable on the product should not attempt to ride it. It's a parent's decision to allow the user to ride this off road vehicle product, which should be based on the user's maturity, skill and ability to follow rules.

Keep this product away from small children and remember that it is intended for use only by person who are, at the age requirement, completely comfortable and competent while riding.

Persons with any mental or physical conditions that may make them susceptible to injury impair their physical dexterity or mental capabilities to recognise, understand, and follow safety instructions inherent to use of this product, should not use or are permitted to use products inappropriate for their ability.

Persons with heart conditions, head, back or neck ailments (or prior surgeries to these areas of the body), or pregnant women, should be cautioned not to operate such products.

This product is designed for off road use. Follow all rules applicable in the area of intended use.

Ride defensively to avoid dangers that may enter your path.

Always check and obey local laws or regulations which may affect where the item can be used. Keep safely away from motor vehicles and traffic at all times and only used where allowed and with caution. Watch out for potential obstacles

The product is intended for use on flat, dry surfaces such as concrete or level ground, without loose debris such as sand, leaves, rocks or gravel.

Riding on wet, slick, bumpy uneven or rough surfaces may give less traction and in turn increase the risk of accidents.

Watch out for obstacles that could stop or catch your wheel or make you swerve suddenly or lose control.

Do not ride indoors

Never use near steps or swimming pools.

Do not use the brake and accelerator at the same time as the brake may make the brakes hot and to fail.

Always have your hands on the handlebars and **hold them at all times when riding.**

Do not touch the motor or brakes whilst riding or directly after riding as they can become hot.

Avoid high speeds on downhill slopes where you might lose control.

Do not ride at night or when visibility is low.

Do not attempt to do stunts or tricks on your item.

It is not strong enough to withstand use such as jumping or any other types of stunts.

Never carry a passenger on an ATV.

Do not allow hands, feet, hair, body parts, clothing or similar articles come in contact with moving parts, wheels or drive train.

Never use headphones or a mobile phone/s whilst riding.

Do not use under the influence of drugs and alcohol.

Always wear protective gear, such as an approved safety helmet, gloves, goggles, boots and protective clothing.

A long sleeve shirt, long pants and gloves are recommended.

Never ride barefoot or in thongs.

Never modify an ATV through improper installation or use of accessories.

Never exceed the stated load capacity for an ATV.

Do not tow a trailer, the vehicle is not designed for such use.

Turn off vehicle after each ride and make sure keys are placed out of reach of children.

Always wear an Australian standard Motorcross helmet when riding an off road vehicle.

IMPORTANT MANUAL INFORMATION

 **WARNING** FAILURE TO FOLLOW THE WARNINGS CONTAINED IN THIS MANUAL CAN RESULT IN SERIOUS INJURY OR DEATH.

Important information is distinguished in this manual by the following notations:

 This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

 **WARNING**
A WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

NOTICE
A NOTICE indicates special precautions that must be taken to avoid damage to the vehicle or other property.

TIP
A TIP provides key information to make procedures easier or clearer.

Product and specifications are subject to change without notice.

IMPORTANT NOTICE

 **WARNING** The D125, T125 ATV is designed and manufactured for off-road use only. It is illegal and unsafe to operate this ATV on any public street, road or highway.

NOTICE This ATV complies with all applicable off-road noise level and spark arrester laws and regulations. Please check your local riding laws and regulations before operating the D125, T125 ATV.

 **WARNING** This ATV should not be operated by anyone under 10 years of age.

WARNING & SAFETY LABELS

Please read and understand all of the labels on your D125, T125.

These labels contain important information for safe and proper operation. Never remove any labels from your ATV. If a label becomes difficult to read or comes off, request a new replacement label from GMX Motorbikes.

⚠ WARNING

Improper use of ATVs can cause **SEVERE INJURY OR DEATH.**



ALWAYS USE AN APPROVED HELMET AND PROTECTIVE GEAR

NEVER USE ON PUBLIC ROADS

NEVER CARRY PASSENGERS

NEVER USE WITH DRUGS OR ALCOHOL

NEVER operate:

- without proper training or instruction
- at speeds too fast for your skills or the conditions
- on public roads - a collision can occur with another vehicle
- with a passenger - passengers affect balance and steering and increase risk of losing control

ALWAYS:

- use proper riding techniques to avoid vehicle overturns on hills and rough terrain and in turns.
- avoid paved surfaces - pavement may seriously affect handling and control

LOCATE AND READ OWNER'S MANUAL. FOLLOW ALL INSTRUCTIONS AND WARNINGS.

⚠ WARNING

Improper tire pressure or overloading can cause loss of control. Loss of control can result in severe injury or death.

OPERATING TIRE PRESSURE: Set with tires cold

Recommended	:	Front	: 5 psi(34.0kpa)
		Rear	: 5 psi(34.0kpa)
Maximum	:	Front	: 10 psi(69.0kpa)
		Rear	: 10 psi(69.0kpa)
Minimum	:	Front	: 2 psi(13.70Kpa)
		Rear	: 2 psi(13.70Kpa)

Never set tire pressure below minimum. It could cause the tire to dislodge from the rim.

LOADING

Maximum Vehicle Load: 95 lbs (44.0kgs)
Includes weight of operator, cargo and accessories.

⚠ WARNING



NEVER ride as a passenger.

Passengers can cause a loss of control, resulting in **SEVERE INJURY** or **DEATH.**

⚠ WARNING



Operation of this ATV by children under the age of 10 increases the risk of severe injury or death.

Adult supervision required for children under age 16.

NEVER permit children under age 10 to operate this ATV.

This Vehicle is subject to the Tao Motor ATV action plan and this vehicle is compliant with the ANSIS/VIA 1-2010 standard and any successor standards adopted by the CPSC for ATV'S ("the ATV Standard")



⚠ CAUTION

Maximum Carrying Capacity Of This Cargo Rack is 5Kg / 11Lbs

COMMONLY ASKED QUESTIONS

What kind of oil do I use?

15W-40 4-Stroke ATV Conventional Oil for Wet Clutch System.

Can I use Synthetic Oil ?

Yes: 10W-40 4-Stroke ATV Full Synthetic Oil for Wet Clutch System.

How much oil do I use?

Less than one quart around 0.8 US qt or 0.8 liters.

How do I check the transmission oil or the gear box oil ?

The design of this engine assembly utilizes engine oil and gear box oil all as one lubricant. No gear box / transmission oil is used just engine oil.

Why won't ATV start?

Make sure your battery is 100% charged.

Apply brake levers and push the start button at the same time to crank the engine. See page 21 for starting instructions.

Why won't the engine stay running?

Try adjusting idle screw. See page 29 for engine idle adjustment.

Where do I buy replacement parts?

GMX Motorbikes www.gmxmotorbikes.com.au

What is the spark plug gap?

The gap is 0.06-0.085mm. See page 53.

Why is my brake light not coming on?

Try applying both brakes with ignition key in the "ON" position.

My ATV cranks but wont fire?

Ensure tether cap is pushed in firmly into tether kill switch housing. See page 21 for starting instructions.

Ensure main switch is set to "Run" position. See page 6 main switch .

Set choke lever to correct position. See page 10 choke lever .

Why won't the day time running light turn on?

The day time running light (DTRL) will only turn on when the engine is running.

Why didn't I get an assembly instruction manual?

This vehicle should only be assembled and prepped by authorized & professional motorcycle mechanic. You should never to try to attempt assembly of this vehicle, it should be done by professionals. Death or serious injury could result from failure to follow these warnings and instructions.

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SAFETY INFORMATION

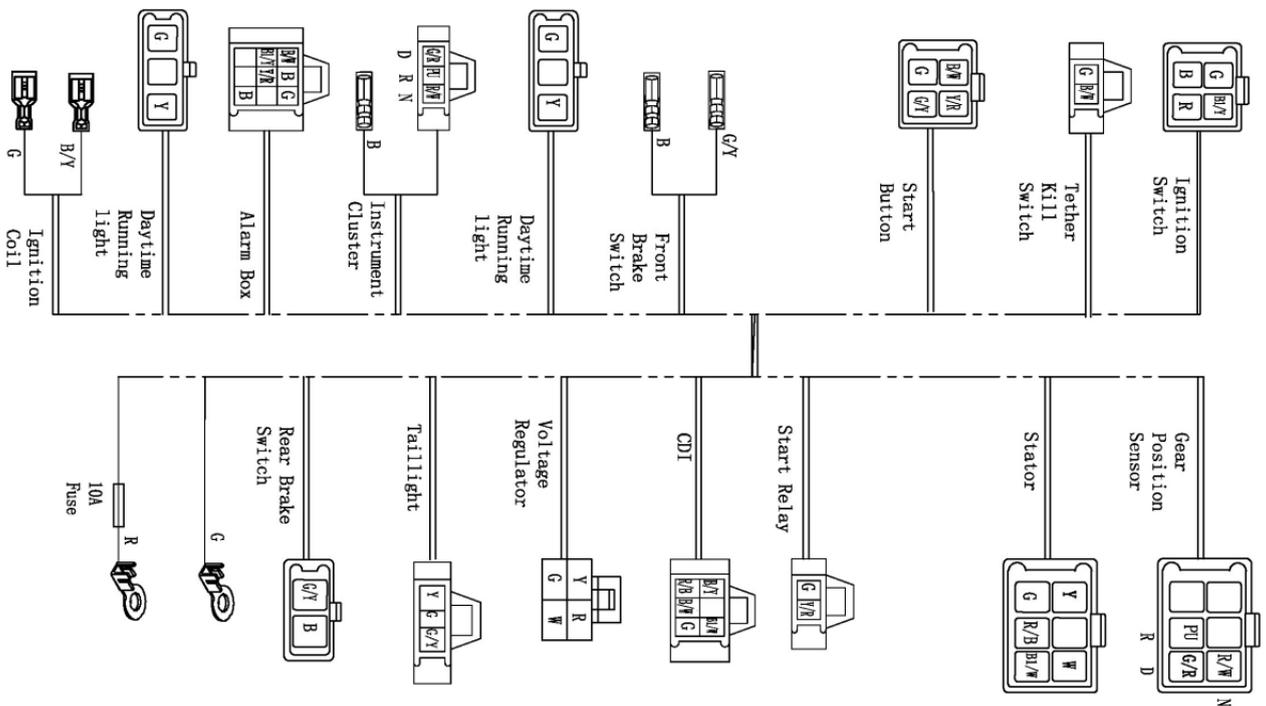
THE D125, T125 ATV IS NOT A TOY AND CAN BE HAZARDOUS TO OPERATE.

MAKE SURE YOU UNDERSTAND ALL INSTRUCTIONS.

PAY CLOSE ATTENTION TO THE WARNING AND CAUTION LABELS ON THE ATV.

NEVER OPERATE THIS ATV WITHOUT PROPER TRAINING OR INSTRUCTION.

CHILDREN MAY NOT BE ABLE TO OPERATE THIS VEHICLE SAFELY DUE TO PHYSICAL OR MENTAL LIMITATION.



Note	Colour
B	Black
Y	Yellow
R	Red
Br	Brown
W	White
Bl	Blue
G	Green
Y/R	Yellow/Red
B/W	Black/White
C/Y	Green/Yellow
R/B	Red/Black
Pa	Purple
B/Y	Black/Yellow
Bl/W	Blue/White
G/R	Green/Red
Bl/Y	Blue/Yellow
Bl/Y	Blue/Black
R/W	Red/White

The ATV you purchased may differ slightly from the illustrations in this Owner's Manual.

NOTICE



SAFETY INFORMATION (continued)

Never permit anyone other than an adult to start the ATV.

Drain gasoline from the fuel tank and carburetor prior to transporting the ATV. Also for storage over 48hrs.

The fuel tank and carburetor should be drained for any long periods of storage and for winter storage of the vehicle.

Caution the child and others near the vehicle not to get close to or touch any moving parts or any heated areas such as the engine and exhaust pipe.

Never let your child operate an ATV without close adult supervision (a child under 10 should not operate this ATV even with adult supervision).

Promptly correct your child if he or she begins to ride beyond his or her abilities and, if necessary, intervene by pulling the cord (lanyard) or press " Engine Stop  " on the wireless key fob to stop the engine).

If the child rides beyond his or her abilities, or rides in terrain that is too difficult, he or she may lose control of the ATV, causing an accident.

Introduce new riding situations slowly and make sure the riding areas do not exceed your child's skill level.

CLEANING SPARK ARRESTER



WARNING

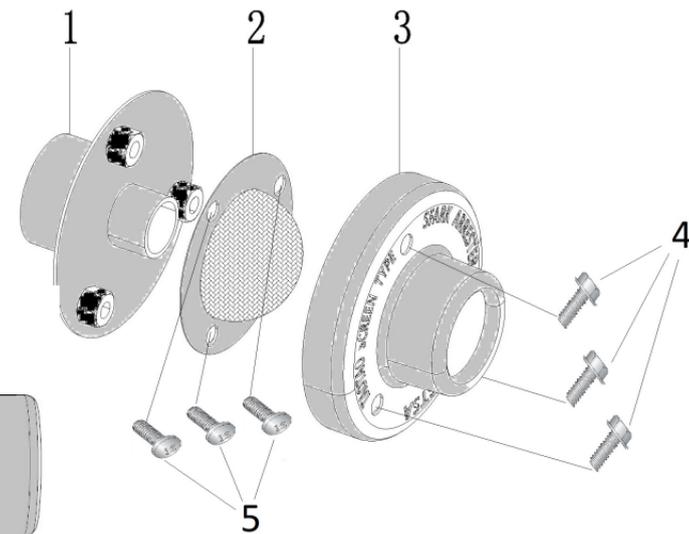
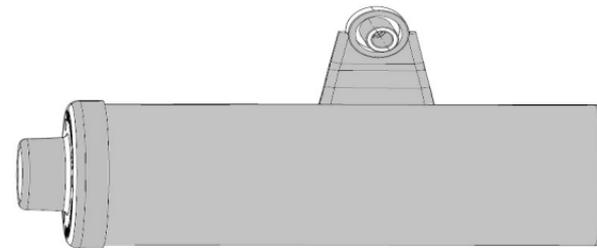
Be sure the exhaust pipe and muffler are cool before cleaning the spark arrester.

1. Unscrew the 3(8mm) bolts (#4) securing the muffler end cap to muffler by using a 8mm socket wrench.
2. Unscrew the 3 Phillips screws (#5) securing spark arrester to muffler.
3. Carefully remove the spark arrester from the muffler assembly.
4. Remove accumulated carbon on the spark arrester screen with soap and water and remove hard to remove carbon carefully with a brass wire brush and then rinse and dry the spark arrester.
5. Check the spark arrester for damage, and replace it if necessary.
6. Install the 3 Phillips screws (#5) and tighten them to the specified torque.
7. Install the 3(8mm) bolts (#4) securing the muffler end cap to the muffler and tighten them to the specified torque.

Tightening Torque: Muffler End Cap:
6.77Nm / 5 ft/lbs

Tightening Torque: Spark Arrester Screen:
6.77Nm / 5ft/lbs

1. Muffler Assembly
2. Spark Arrester
3. Muffler End Cap
4. Muffler End Cap Bolts
5. Spark Arrester Mounting Phillips Screws

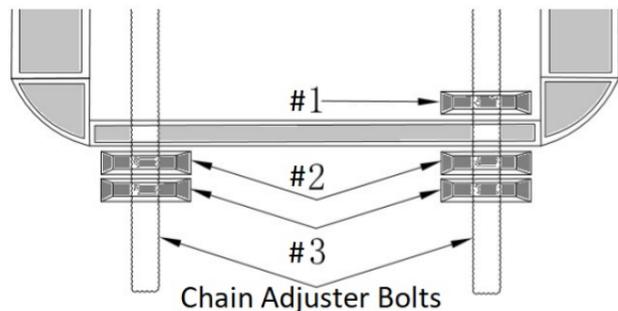


To tighten drive chain,

1. Loosen the chain adjuster nut(#1) on the back side of the carrier/housing.
2. Tighten the chain adjuster nuts(#2) to move the carrier/housing forward.
3. When proper chain slack is achieved tighten chain adjuster nuts (#1,3).

To loosen drive chain,

1. Loosen the chain adjuster nut (#1) on the back side of the carrier/housing tap.
2. Loosen the chain adjuster nuts (#2,3).
3. Tighten the chain adjuster nuts (#1) on the back side of the carrier/housing tap. To move the carrier/housing rearward.
4. When proper chain slack is achieved tighten chain adjuster nuts (#2,3).



Drive chain slack:
6.0-12.0 mm (0.24-0.47 in)

Tightening Torques:
14 Nm / 10 ft/lbs Chain Adjuster Nuts (#1,2,3)
45 Nm / 33 ft/lbs Carrier/Housing Bolts

3. Tighten carrier housing bolts.

Cleaning Lubricating Drive Chain

The drive chain must be cleaned and lubricated at the intervals specified in the periodic maintenance and lubrication chart, otherwise it will quickly wear out, especially when riding in dusty or wet areas. Service the drive chain as follows.

1. Remove all dirt and mud from the drive chain with a brush or cloth.
2. Spray chain lubricant on the entire chain, making sure that all side plates and rollers have been sufficiently oiled.

NOTICE

The drive chain must be lubricated after washing the ATV or riding in the rain or wet areas.

ENGINE STOP LANYARD CORD & REMOTE

The D125, T125 has two emergency-stop engine switches. The primary emergency engine shut off switch is the lanyard cord and the secondary is the wireless engine shut off key fob.

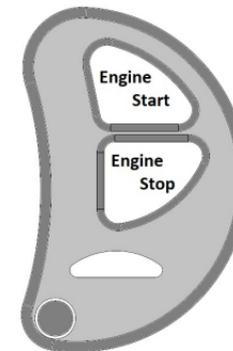
! WARNING

The wireless engine shut off key fob has a limited range that varies in different conditions DO NOT RELY solely on the key fob as the emergency engine shut off switch, especially during operator training.

KEY FOB:

The wireless engine shut-off is desired for use by an adult supervising the child operating the ATV. The wireless engine shut-off will work in the range of 50ft. If outside the range of the remote the remote will not stop the engine.

1. Test the range by turning on the ATV and walk 50 feet away and press the shut-off button on the wireless remote. The engine should stop running, if the engine continues to run, you may need to get closer or make sure there are no obstructions between the ATV and you.
2. Before using the wireless engine shut-off switch make sure the batteries in the remote are new and have a full charge. Low or dead batteries in the wireless remote can prevent the it from working properly.
3. The wireless engine shut-off key fob should not be used as a full-time engine stop switch by the operator.



TIP

Supervising adults can use the wireless engine shut-off switch to turn the engine off if the operator is riding recklessly or beyond his or her skill level. Once corrective instructions have been given, the adult can restart the engine using the wireless remote switch.

LANYARD CORD:

The lanyard cord is designed for use by an adult supervising the child operating the ATV. When using the engine stop switch cord, be sure the speed limiter on the handlebar is adjusted and the engine speed limits the ATV to a walking speed.

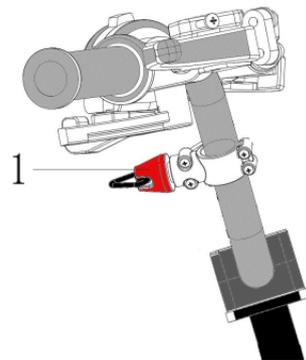
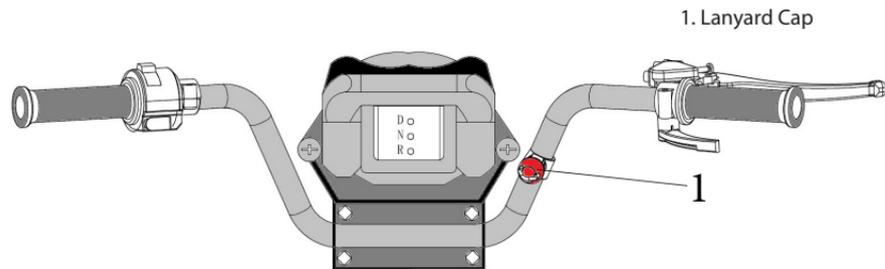
1. Install the cap on the end of the engine stop switch cord onto the engine shut-off switch (Red button).
2. Put your fingers in the loop at the other end of the cord.
3. As your child is riding, walk behind the ATV, closely watching his or her actions as well as the path ahead.
4. If there is a potential hazard ahead or if your child is not riding correctly, pull firmly on the cord (lanyard) to stop the engine. Because the ATV will continue to roll for some distance, allow extra time and distance to pull the cord before a potentially hazardous situation might be encountered.

NOTICE

The ATV will not start without the cap in place.

TIP

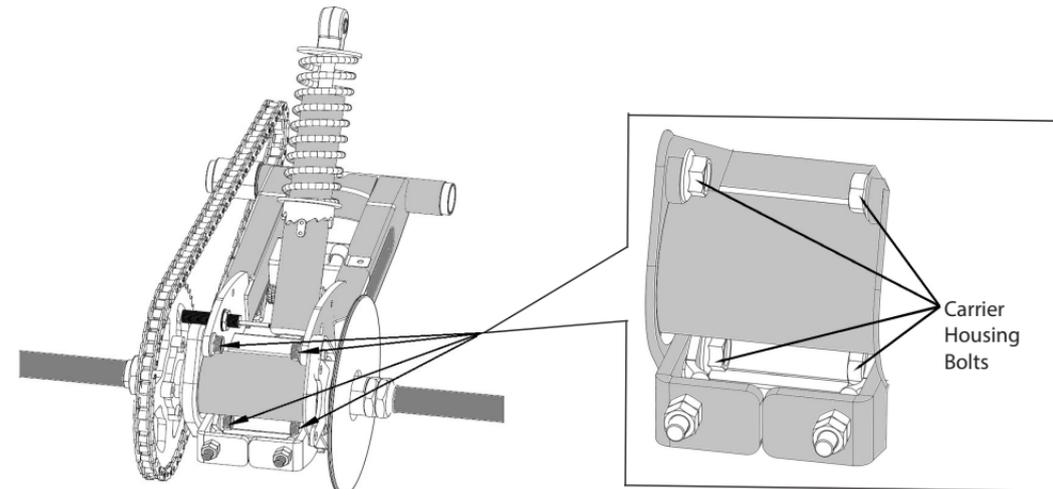
The lanyard assembly can be attached on the left or right side of the handlebar.



DRIVE CHAIN ADJUSTMENT

To adjust the drive chain slack

1. Loosen axle carrier/housing bolts.
2. Always do the following; lift and hold the chain tension off the chain to release chain tension until the chain adjustment is completed.



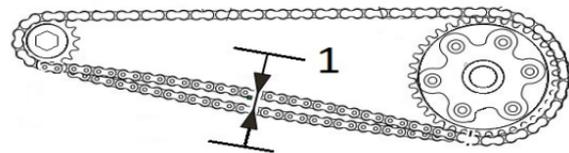
DRIVE CHAIN

Checking Drive Chain Slack

The drive chain slack should be checked before each ride.

How to check for drive chain slack;

1. Place the ATV on a level surface.
2. Move the ATV back and forth to locate the tightest portion of the drive chain, and then measure the drive chain slack as shown.
3. If the drive chain slack is incorrect, adjust chain before riding ATV.



1. Drive Chain Slack

Drive chain slack:
6.0-12.0 mm (0.24-0.47 in)

NOTICE

NOTICE: Improper drive chain slack will overload the engine as well as other parts of the ATV. To prevent this from occurring, keep the drive chain slack within the specified limits.

TIP

when checking and adjusting drive chain slack, always check without any weight on vehicle and all tires are on even surface area.

TIP

Always use high quality all-condition lube that is compatible with all O-ring and non-O-ring chains.

TRANSPORTING THE ATV

⚠ WARNING

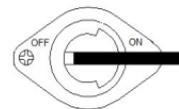
Avoid Carbon Monoxide Poisoning! All engine exhaust contains carbon monoxide, a deadly gas. Breathing carbon monoxide can cause headaches, dizziness, drowsiness, nausea, confusion, and eventually death. Carbon Monoxide is a colorless, odorless tasteless gas which may be present even if you do not see or smell any engine exhaust. Deadly levels of carbon monoxide can collect rapidly and you can quickly be overcome and unable to save yourself. Also, deadly levels of carbon monoxide can linger for hours or days in enclosed or poorly ventilated areas.

If you experience any symptoms of carbon monoxide poisoning, leave the area immediately, get fresh air, and SEEK MEDICAL TREATMENT.

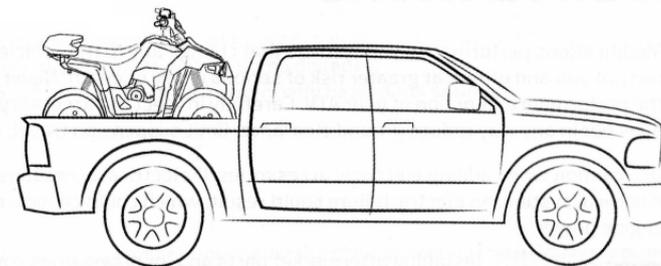
Do not run engine indoors. Even if you try to ventilate engine exhaust with fans or open windows and doors, carbon monoxide can rapidly reach dangerous levels.

Drain gasoline from the fuel tank and carburetor prior to transporting the ATV. Also for storage over 48hrs.

When transporting the ATV in another vehicle, be sure it is kept upright and that the fuel valve is in the off position. Fuel may leak out of the carburetor or fuel tank cap.



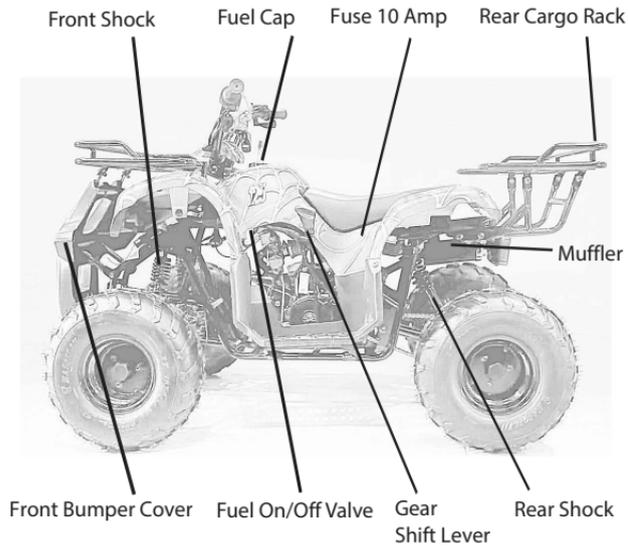
Fuel
Off



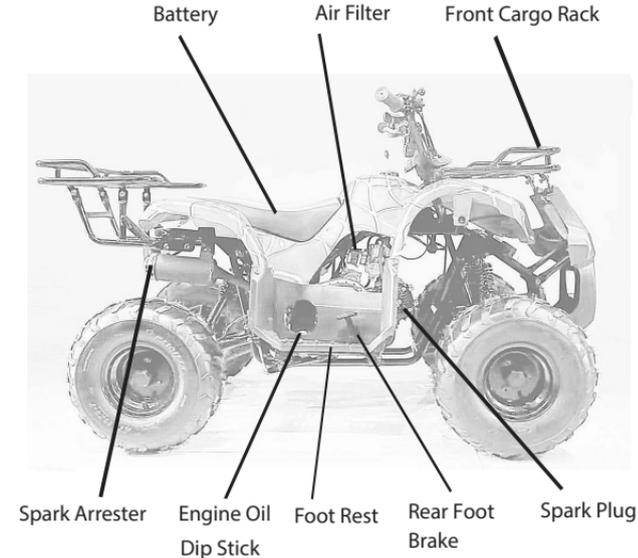
3

DESCRIPTION

LEFT SIDE



RIGHT SIDE



SPARK PLUG

Checking the spark plug

The spark plug is an important engine component, which is easy to check. The spark plug should be removed and checked in accordance with the periodic maintenance and lubrication chart.

To remove the spark plug

1. Remove the spark plug cap.
2. Remove the spark plug as shown, with the spark plug wrench included in the owner's tool kit.
3. Turn the spark wrench counterclockwise to loosen and remove the spark plug.

To check the spark plug

1. Check that the porcelain insulator around the center electrode of the spark plug to see if it's worn out.
2. Check the spark plug for electrode erosion and excessive carbon or other deposits, and replace it if necessary.
3. Measure the spark plug gap with a wire thickness gauge and, if necessary, adjust the gap to specification.

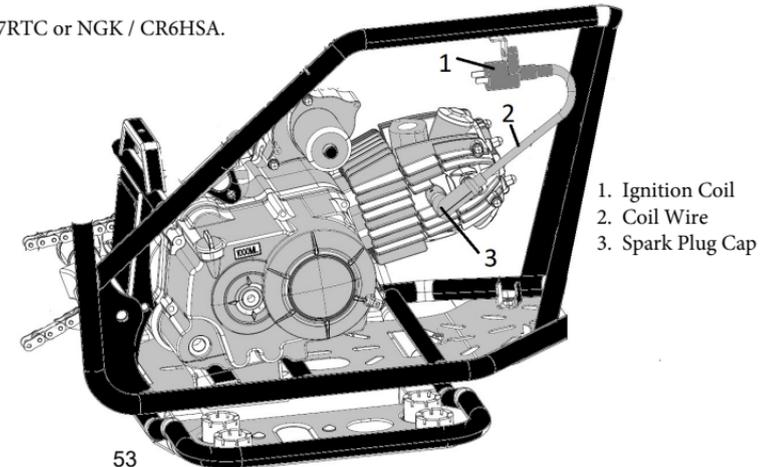
To install the spark plug

1. Clean the surface of the spark plug gasket and its mating surface, and then wipe off any grime from the spark plug threads.
2. Install the spark plug with the spark plug wrench by turning it clockwise, to the specified torque.
3. Install the spark plug cap.

OEM manufacturer specified spark plug is either, NST/ A7RTC or NGK / CR6HSA.

4. Tightening torque: Spark plug:
12 N•m (1.2 kgf•m, 8.7 lb•ft)

Spark Plug Gap:
0.06~0.085mm (0.024-0.028 in)



CLEANING AIR FILTER ELEMENT

The air filter element should be serviced at the intervals specified in the periodic maintenance and lubrication chart. Clean and replace as needed. Clean and replace air filter more frequently if used in dusty or dirty areas.



WARNING

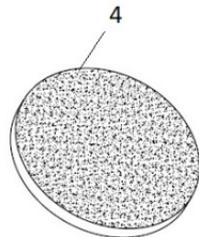
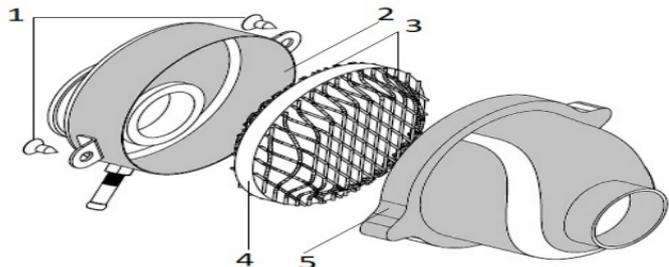
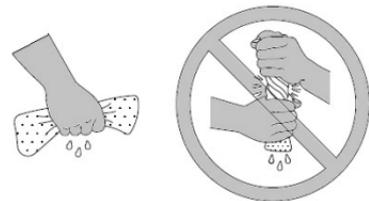
Never use low-flash-point solvents or gasoline to clean the air filter element because the engine could catch fire or explode.

NOTICE

Do not twist the air filter element when squeezing it. Make sure that the air filter element is properly seated in the air filter case. Never operate the engine with the air filter element removed. This will allow unfiltered air to enter the engine, causing rapid engine wear and possible engine damage. Additionally, operation without the air filter element will affect carburetor jetting with subsequent poor performance and possible engine overheating.

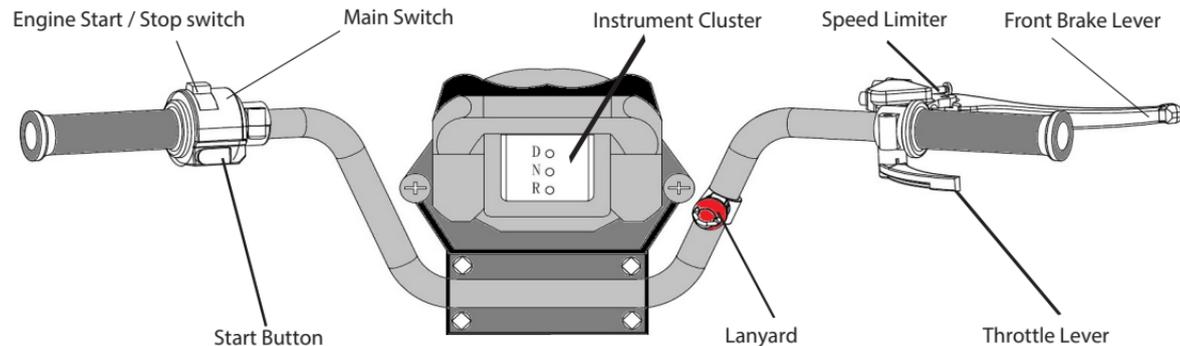
The air filter element should be cleaned every 20-40 hours. It should be cleaned and lubricated more often if the ATV is operated in extremely dusty areas. When servicing the air filter element, be sure to check the air inlet of the air filter case for obstructions.

1. Park the ATV on a level surface.
2. Remove the seat.
3. Remove the air filter cover by removing the two phillips screws .
4. Remove the air filter element and clean it with foam air filter cleaning solution.
5. Squeeze the excess solvent out of the air filter element and let it dry.
6. Check the air filter element and replace it if damaged.
7. Apply foam air filter oil or other quality foam air filter oil to the **foam element**.
8. Insert the air filter element into the air filter housing .
9. Install the air filter cover and the two phillips screws.
10. Install the seat.



1. Air Filter Cover Screws
2. Air Filter Housing
3. Air Filter Element Screen
4. Air Filter Element
5. Air Filter Cover

CONTROL LAYOUT



CONTROLS & FUNCTIONS

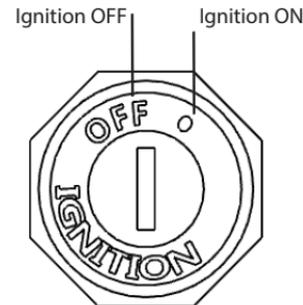
IGNITION SWITCH

The positions of the ignition switch are as follows.

Ignition ON All electrical systems are supplied with power, and the engine can be started.

The key cannot be removed.

Ignition OFF All electrical systems are off. The key can be removed.



MAIN SWITCH

Engine Start/Stop switch

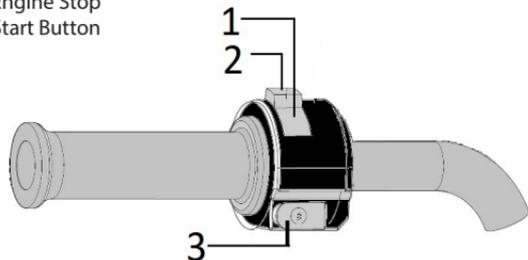
 Use this switch to "Stop" the engine in an emergency situation. The engine will not start when this switch is set to this position.

 Set this switch to "Run" position before starting the engine.

START BUTTON

Push start button to crank the engine with starter.
See the starting instructions on page 21 before starting the engine.

1. Engine Run
2. Engine Stop
3. Start Button



NOTICE

ENGINE STOP SWITCH WITH LANYARD

Lanyard cap must be pushed in all the way for the engine to start.

DAYTIME RUNNING LIGHT

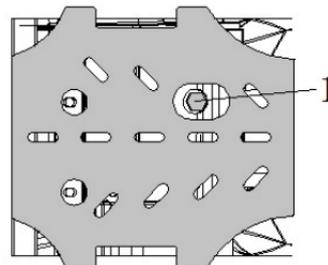
This D125, T125 ATV is equipped with day time running light only . This ATV is not intended for night time riding.

⚠ WARNING

This ATV is not intended for night time riding .
The lights on this vehicle are daytime running lights only.

THROTTLE

Once the engine is running, push the throttle lever to increase the engine speed. Regulate the speed of the ATV by varying the throttle position. The throttle lever is spring-loaded to return to the start position when let go. Before starting the engine, make sure the throttle lever is smooth in operation and will return to the start position. If throttle lever is not smooth in operation or will not return to start position do not start engine.



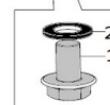
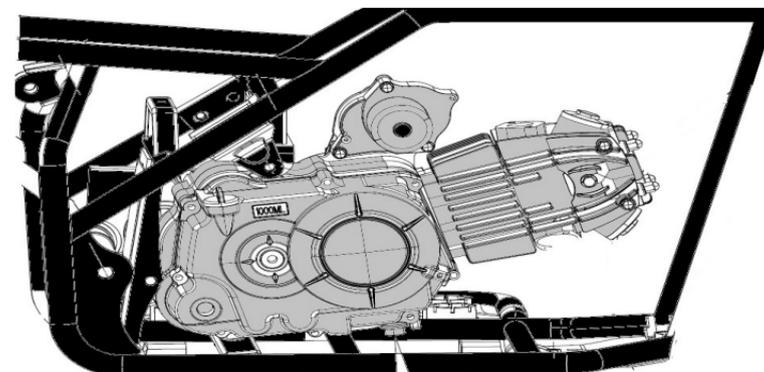
1. Engine Oil Drain Plug (17mm)

To change the engine oil

1. Place the ATV on a level surface.
2. Place an oil pan under the engine to collect the used oil.
3. Remove the engine oil filler cap, and then remove the engine oil drain bolt to drain the oil from the crankcase.
4. Reinstall O-ring and drain plug to the specified torque.(14 Nm / 10 ft/lbs).
5. Refill engine with specified amount of the recommended engine oil.
Recommended engine oil is SAE 15W40 and oil capacity is 0.8 US qt. or 0.8 liters.
6. Start the engine, and then it let it idle for a few minutes .
7. Turn off engine and check engine dip stick for correct engine oil level .

NOTICE: When removing the engine oil drain bolt the 0-ring may fall out. Take care not to lose these parts.

NOTICE: Before installing the engine oil drain bolt, be sure to install the 0-ring, and then engine drain bolt.



1. O-Ring
2. Drain Plug

ENGINE OIL

The engine oil level should be checked before each ride. In addition, always follow the maintenance schedule for oil changes as shown in the maintenance schedule.

NOTE

Your new vehicle's engine comes with shipping oil, shipping oil must be changed before the engine is started for the first time. Please see specification chart for recommended oil type.

To check the engine oil level

1. Place the ATV on a level surface.
2. Check the engine oil level on a cold engine.
3. Remove the engine oil filler cap, and then wipe the engine oil dipstick off with a clean rag.
4. Slowly thread the dipstick back in the filler hole, and then remove it again to check the oil level.
5. If the engine oil is at or below the minimum level mark, add sufficient oil of the recommended type to raise it to the correct level.

NOTICE: Be sure the engine oil is at the correct level, otherwise engine damage may result.

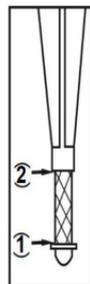
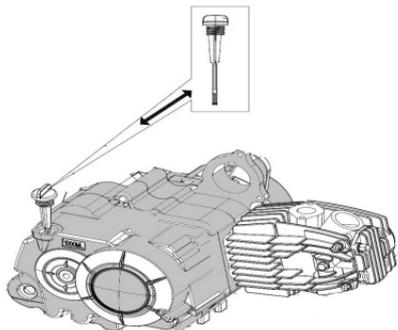
6. Check the O-ring for damage, and replace it if necessary.
7. Insert the dipstick into the oil filler hole, and then tighten the engine oil filler cap.

TIP

If the engine was started before checking the oil level, be sure to warm up the engine sufficiently, and then wait at least ten minutes until the oil settles for an accurate reading.

TIP

The engine oil dip stick is located on the right side of the ATV behind the right foot rest.



1. Minimum Oil Level Mark
2. Maximum Oil Level Mark

⚠ WARNING

Only add engine oil into the dipstick filler hole. Never pour engine oil anywhere else other than dipstick filler hole.

INSTRUMENT CLUSTER

The Instrument cluster displays important information about the ATV. Make sure the rider is familiar with all the information displayed before riding ATV.

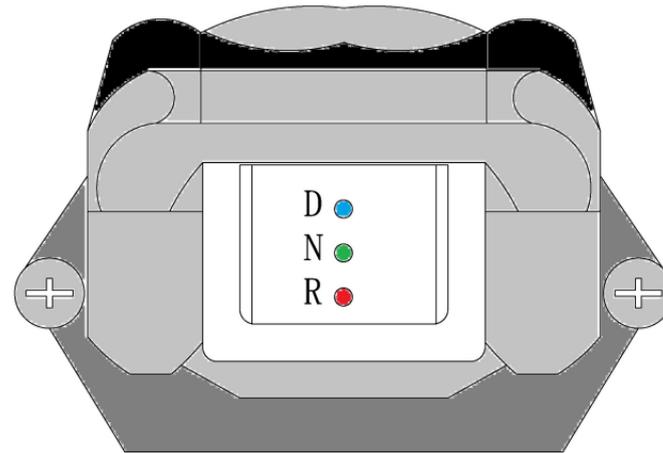
Instrument cluster icons

Gear indicator D,N,R

When "D" is displayed on the instrument panel the forward gear is engaged.
When "R" is displayed on the instrument panel the reverse gear is engaged.
When "N" is displayed on the instrument panel the neutral gear is engaged.

NOTICE

The ignition switch must be set to the "ON" position for the instrument cluster to display any icons.



GENERAL MAINTENANCE AND LUBRICATION CHART CONTINUED

No.	ITEM	CHECK OR MAINTENANCE JOB	WHICHEVER COMES FIRST		INITIAL EVERY				
			Month	1	3	6	6	12	
			km (mi)	320 (200)	1300 (800)	2500 (1600)	2500 (1600)	5000 (3200)	
			Hours	20	80	160	160	320	
17	Moving Parts and Cables*	• Lubricate		✓	✓	✓	✓	✓	
18	Throttle Lever Housing and Cable*	• Check operation and correct if necessary. • Check throttle cable free play and adjust if necessary. • Lubricate throttle lever housing and cable.	✓	✓	✓	✓	✓	✓	
19	Front and Rear Brake Switches*	• Check operation and correct if necessary.	✓	✓	✓	✓	✓	✓	
20	Lights and Switches*	• Check operation and correct if necessary. • Adjust headlight beams.	✓	✓	✓	✓	✓	✓	
21	Drive Chain Lubrication	• Lubricate	✓	✓	✓	✓	✓	✓	

CARBURETOR: It is recommended using a fuel stabilizer at all times to prevent the buildup of residue from stale or deteriorated fuel. If the vehicle is not in operation for 20 days or more fuel residue can form in jets and passages causing the vehicle not to start.

BATTERY: The battery should be charged with a trickle charger when the vehicle is not in regular use. Otherwise, it may discharge and become damaged from sulfation. Batteries are not covered under the vehicle warranty.

For more information on service and maintenance go to www.gmxmotorbikes.com.au

PARKING BRAKE

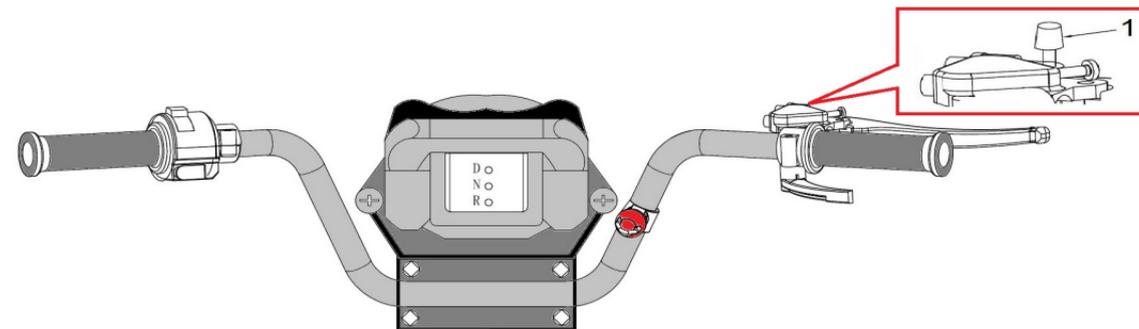
Use the parking brake before starting the engine or after parking the ATV, especially on a slope. This ATV is equipped with front axle parking brake.

Front Axle Parking Brake: Apply the front brake lever and push down the lock button to apply the parking brake. Squeeze the front brake lever to release the parking brake.

⚠ WARNING

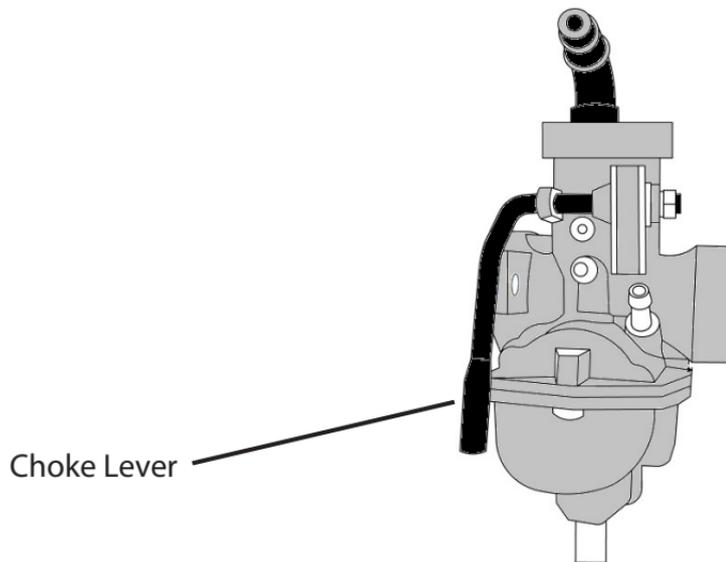
Always set the parking brake before starting the engine. The ATV could start moving unexpectedly if the parking brake is not applied. This could cause loss of control or a collision. Always be sure you have released the parking brake before you begin riding. The brakes could overheat if you ride the ATV without releasing the parking brake. You could lose control or cause an accident.

1. Front Axle Parking Brake Button



CHOKE LEVER

Starting a cold engine requires a richer air-fuel mixture. Move the choke lever all the way up when starting a cold engine. Once the engine is warmed up return the choke lever all the way down in the running position.



NOTICE

For maximum engine life, never accelerate hard when the engine is cold or choke lever is in the on position.

GENERAL MAINTENANCE AND LUBRICATION CHART CONTINUED

No.	ITEM	CHECK OR MAINTENANCE JOB	WHICHEVER COMES FIRST		INITIAL EVERY				
			Month	1	3	6	6	12	
			km (mi)	320 (200)	1300 (800)	2500 (1600)	2500 (1600)	5000 (3200)	
			Hours	20	80	160	160	320	
8	Wheel Hub Bearings*	• Check for looseness or damage, and replace if necessary.	✓	✓	✓	✓	✓	✓	
9	Chassis Fasteners*	• Make sure that all nuts, bolts, and screws are properly tightened.	✓	✓	✓	✓	✓		
10	Shock Absorber Assemblies*	• Check operation and correct if necessary. • Check for oil leakage and replace if necessary.			✓	✓	✓		
11	Stabilizer Bushings*	• Check for cracks or other damage, and replace if necessary.			✓	✓	✓		
12	Rear Knuckle Pivots*	• Lubricate with lithium-soap-based grease.			✓	✓	✓		
13	Steering Shaft*	• Lubricate with lithium-soap-based grease.			✓	✓	✓		
14	Steering System*	• Check operation and repair or replace if damaged. • Check toe-in and adjust if necessary.	✓	✓	✓	✓	✓		
15	Engine Mount*	• Check for cracks or other damage, and replace if necessary.			✓	✓	✓		
16	Engine Oil	• Change. • Check ATV for oil leakage, and correct if necessary.	✓	CHANGE OIL EVERY 20 HRS					

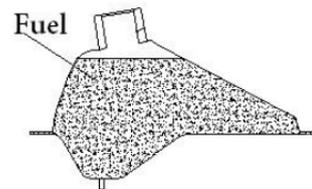
GENERAL MAINTENANCE AND LUBRICATION CHART

No.	ITEM	CHECK OR MAINTENANCE JOB	WHICHEVER COMES FIRST		INITIAL EVERY				
			Month	1	3	6	6	12	
				km (mi)	320 (200)	1300 (800)	2500 (1600)	2500 (1600)	5000 (3200)
				Hours	20	80	160	160	320
1	Air Filter Element	• Clean and replace if necessary.	Every 20-40 hours (more often in wet or dusty areas)						
2	Front Brake*	• Check operation and correct if necessary.	✓	✓	✓	✓	✓	✓	
		• Replace brake pads.	Whenever worn to the limit						
3	Rear Brake*	• Check operation and correct if necessary. • Check brake pedal free play and adjust if necessary. • Check fluid and ATV for fluid leaks, age, and correct if necessary.	✓	✓	✓	✓	✓	✓	
		• Replace brake pads.	Whenever worn to the limit						
4	Brake Hoses*	• Check for cracks or other damage, and replace if necessary.		✓	✓	✓	✓	✓	
		• Replace.	Every 2 years						
5	Rear Brake Hose Protectors*	• Check for wear, cracks or other damage, and replace if necessary.	✓	✓	✓	✓	✓	✓	
6	Wheels*	• Check runout for damage. Replace if necessary.	✓	✓	✓	✓	✓	✓	
7	Tires*	• Check tread for depth and for damage, and replace if necessary. • Check air pressure and balance, and correct if necessary.	✓	✓	✓	✓	✓	✓	

FUEL TANK CAPACITY

⚠ WARNING

Gasoline and gasoline vapors are extremely flammable. To avoid fires, explosions and to reduce the risk of injury when refueling, follow these instructions.



1. Before refueling, turn off the engine and be sure that no one is sitting on the vehicle. Never refuel while smoking or while in the vicinity of sparks, open flame, or other sources of ignition such as the pilot light of water heaters and clothes dryers.
2. Do not overfill the fuel tank. When refueling, be sure to insert the pump nozzle into the fuel tank filler hole. Stop filling when the fuel reaches the bottom of the filler tub. Because fuel expands when it heats up, outside heat can cause fuel to expand and overflow fuel tank.

⚠ WARNING

If any fuel spills during fueling please wipe quickly, fuel may deteriorate plastic body.

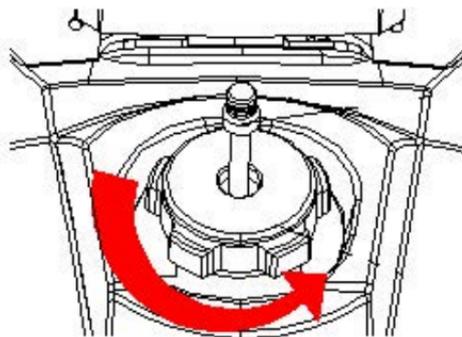
FUEL TANK CAP



Remove the fuel tank cap by turning it counter clockwise.
Turn the fuel tank cap fully clockwise to make sure it is securely closed

Your ATV's engine has been designed to use regular unleaded gasoline with a pump octane number of 91 or higher.

Using Ethanol-added fuel may lead to carburetor clogging due to the fuel's sulfuric content reacting with brass and aluminum components in the fuel system. It is always recommended using a fuel stabilizer to help mitigate damaging corrosion. Visit your dealer to purchase recommended stabilizers and lubricants.



PERIODIC MAINTENANCE CHART FOR THE EMISSION CONTROL SYSTEM

- For ATVs not equipped with an odometer or an hour meter, follow the month maintenance intervals.
- For ATVs equipped with an odometer or an hour meter, follow the km (mi) or hours maintenance intervals. However, keep in mind that if the ATV isn't used for a long period of time, the month maintenance intervals should be followed.
- Items marked with an asterisk should be performed by a dealer as they require special tools, data and technical skills.
- Off-road vehicles require regular maintenance. The following items are critical to keep your ATV performing correctly.

No.	ITEM	CHECK OR MAINTENANCE JOB	WHICHEVER COMES FIRST		INITIAL EVERY			
			Month	1	3	6	6	12
			km (mi)	320 (200)	1300 (800)	2500 (1600)	2500 (1600)	5000 (3200)
			Hours	20	80	160	160	320
1	Fuel Filter*	• Check or replace if necessary.			✓	✓	✓	✓
2	Fuel Line*	• Check fuel hoses for cracks or other damage, and replace if necessary.				✓	✓	✓
3	Spark Plug	• Check condition and clean, regap, or replace if necessary.		✓	✓	✓	✓	✓
4	Valves*	• Check valve clearance and adjust if necessary.		✓		✓	✓	✓
5	Crankcase Breather System*	• Check breather hose for cracks or other damage and replace if necessary.				✓	✓	✓
6	Exhaust System*	• Check for leakage and replace gasket(s) if necessary. • Check for looseness and tighten all clamps and joints if necessary.				✓	✓	✓
7	Spark Arrester	• Clean				✓	✓	✓

SPECIFICATION CHART T125

Fuel Tank.....	0.92 Gal (3.5L)	ENGINE	
Engine Oil	SAE 15W40	Type.....	Single-Cylinder Four-Stroke,
Climbing	≥12°	Air-Cooled, Automatic
Acceleration Noise Level	≤80dB	Centrifugal Clutch
Recommended Tire Pressure	5 PSI	Displacement.....	120CC
CHASSIS		Bore X Stroke.....	52.4 mm x 55.5 mm
Brake Front/Rear	Front Drums, Rear Disc Brake	Idle Speed	1500±150 RPM
Brake	Hand Brake, Foot Brake	Start Mode	Electric start
Front Tire	19x7-8	Ignition Method	CDI
Rear Tire.....	18x9.5-8	Spark Plug Gap	0.06~0.085mm
Max Front Tire Pressure	10 PSI, max	Transfer Method	Chain Drive
Max Rear Tire Pressure	10 PSI, max	Compression Ratio.....	9.5:1
Minimum Front Tire Pressure	2.0 PSI, max	Valve Clearance.....	I-0.03~ E-0.05mm
Minimum Rear Tire Pressure	2.0 PSI, max	Spark Plug	NST / A7RTC NGK / CR6HSA
Weight GW.....	278lbs		
DIMENSIONS			
Overall Length.....	57.4 in. (1,460mm)		
Overall Width	39.3 in. (999mm)		
Overall Height.....	38.1 in (970mm)		
Seat Height	26.7 in. (680mm)		

FUEL COCK/ FUEL VALVE

FUEL COCK/ FUEL VALVE

The fuel cock/valve supplies fuel from the tank to the carburetor.
The fuel cock/valve lever positions are explained as follows and shown in the illustrations.

FUEL OFF

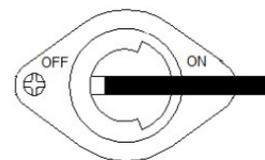
Arrow mark positioned over "OFF" position. Fuel is off and fuel will not flow to the carburetor. Always turn the fuel valve to the "OFF" position and allow the engine to idle until it burns remaining fuel in the line when the ATV is being stored. Once the fuel in the line has been cleared, drain the carburetor bowls. Following this procedure will help reduce corrosion and carburetor damage.

FUEL ON

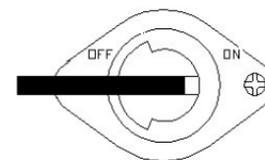
Arrow mark positioned over "On" position. Fuel is on and fuel will flow to the carburetor.

STORAGE

Drain gasoline from the fuel tank and carburetor of the ATV if being stored for more than over 48hrs.



Fuel Off



Fuel ON

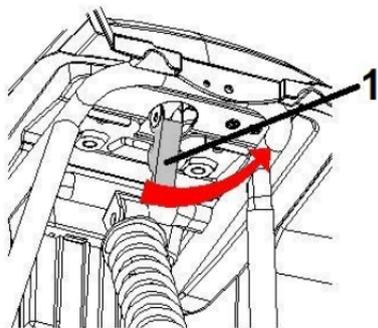
SEAT

To Remove Seat

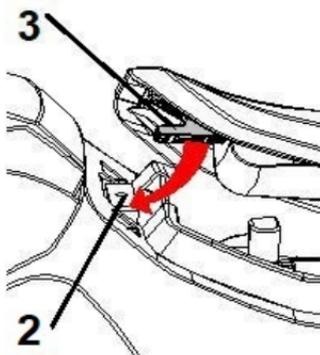
To remove the seat, pull the seat lock lever(#1) backward and then pull up the seat. The seat lock is located under the seat in the back of the ATV.

To Install Seat

Insert tab(#3) on the front of the seat into the seat holder(#2) and push down on the seat at the rear. Make sure that the seat is securely installed in place and will not move during operation.



1. Seat Lock Lever



2. Frame 3. Seat Tab

SPECIFICATION CHART D125

Fuel Tank	0.92 Gal (3.5L)
Engine Oil	SAE 15W40
Climbing	≥12°
Acceleration Noise Level	≤80dB
Recommended Tire Pressure	5 PSI

CHASSIS

Brake Front/Rear	Front Drums, Rear Disc Brake
Brake	Hand Brake, Foot Brake
Front Tire	16x8-7
Rear Tire	16x8-7
Max Front Tire Pressure	10 PSI, max
Max Rear Tire Pressure	10 PSI, max
Minimum Front Tire Pressure	2.0 PSI, max
Minimum Rear Tire Pressure	2.0 PSI, max
Weight GW	235 lbs

DIMENSIONS

Overall Length	51.9 in. (1,320mm)
Overall Width	35.4 in. (900mm)
Overall Height	37.0 in (940mm)
Seat Height	26.7 in. (680mm)

ENGINE

Type	Single-Cylinder Four-Stroke,
.....	Air-Cooled, Automatic
.....	Centrifugal Clutch
Displacement	107CC
Bore X Stroke	52.4 mm x 49.5 mm
Idle Speed	1500±150 RPM
Start Mode	Electric start
Ignition Method	CDI
Spark Plug Gap	0.06~0.085mm
Transfer Method	Chain Drive
Compression Ratio	9.5:1
Valve Clearance	I-0.03~ E-0.05mm
Spark Plug	NST/ A7RTC NGK / CR6HSA

WATER CROSSINGS

The ATV can be used to cross slow moving, shallow water of up to a maximum of 11 cm (3 in) in depth. Before entering the water, choose your path carefully. Enter where there is no sharp drop off, and avoid rocks or other obstacles which may be slippery or upset the ATV. Drive slowly and carefully.

Test your brakes after leaving the water. If necessary, apply them several times to let friction dry out the linings. Do not continue to ride your ATV without verifying that you have regained proper braking ability.

⚠ WARNING

Wet brakes may have reduced stopping ability, which could cause loss of control. After riding your ATV in water, be sure to drain any potentially trapped water by removing the air filter case.

RIDING OVER ROUGH TERRAIN

Riding improperly over obstacles could cause loss of control or a collision. Before operating in a new area, check for obstacles. Never attempt to ride over large obstacles, such as large rocks or fallen trees. When you go over obstacles, always follow proper procedures as described in the Owner's Manual. Riding over rough terrain should be done with caution. Look out for obstacles which could cause damage to the ATV or could lead to an accident. Be sure to keep your feet firmly mounted on the foot boards at all times. Avoid jumping the ATV and always ride within your abilities.

SLIDING AND SKIDDING

Skidding or sliding improperly may cause you to lose control of this ATV. You may also regain traction unexpectedly, which may cause the ATV to overturn. Learn to safely control skidding or sliding by practicing at low speeds and on level, smooth terrain. On extremely slippery surfaces, such as ice, go slowly and be very cautious in order to reduce the chance of skidding or sliding out of control.

BATTERY

Battery Removal

1. Make sure the ignition switch is set to the "OFF" position.
2. Remove seat
3. Disconnect the negative cable from the battery by unscrewing battery terminal bolt.
4. Disconnect the positive cable from the battery by unscrewing battery terminal bolt.
5. Remove battery from battery tray .

Battery Installation

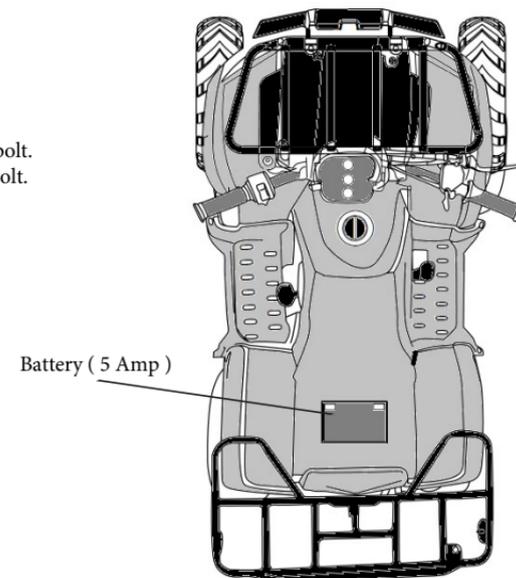
1. Insert battery into battery tray with battery terminal nuts and bolts already installed on the battery.
2. Remove battery terminal bolts.
3. Connect positive cable and re-screw battery terminal bolt.
4. Connect negative cable and re-screw battery terminal bolt.
5. Reinstall seat.

NOTICE

Positive (+) cable is red in color.
Negative(-) Cable is in black in color.

⚠ WARNING

Battery electrolyte is poisonous and dangerous, acid contains sulfuric acid, which can cause severe burns. Avoid contact with skin, eyes or clothing. Always shield your eyes when working near batteries.
EXTERNAL: Flush with water.
INTERNAL: Call a physician immediately and get medical attention.
EYES: Rush with water for 15 minutes and get prompt medical attention.
Batteries produce explosive gases. Keep sparks, flame, cigarettes or other sources of ignition away. Ventilate when charging or using in an enclosed space.
KEEP OUT OF REACH OF CHILDREN.



BATTERY CHARGING

1. Before charging the battery, set ignition key to the "OFF" position.
2. Remove seat.
3. Attach battery charger clamps to battery terminals.
4. Connect low-voltage battery charger to AC outlet. Use GFI AC Type outlet if possible for additional electrical safety.
5. Check charging level and if charging is complete every 4 to 8 hours to prevent dangerous overcharging of battery.
6. When charging complete unplug battery charger from wall outlet.
7. Disconnect battery charger cables from battery terminals.
8. Reinstall seat.

! WARNING

DO NOT charge battery with more than 2 Amp trickle charger.
DO NOT charge the battery any longer than 8 hours.
If you notice battery is swelling or bubbling, disconnect battery charger immediately
DO NOT continue to charge battery or attempt to recharge.

DO NOT jump start this ATV by using a car battery or any other vehicles.

CHANGING FUSE

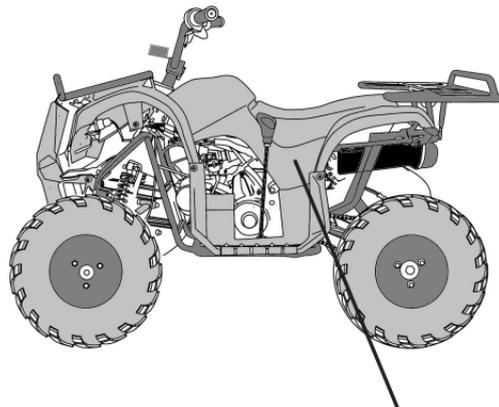
The fuse box is located behind the body on the rear left of the ATV .

1. Set ignition key to the "OFF" position.
2. Remove the blown fuse, check for any shorts or electrical issues and then install a new fuse of same amperage as specified. And then install a new fuse of the specified amperage.
3. Set ignition key to the "ON" position, to check if all the devices are operating.
4. Reinstall seat.

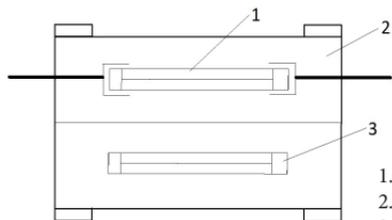
If a fuse continues to blow, contact your local mechanic to check for electrical repair.

! WARNING

Always use a fuse of the specified rating. Never use any substitute fuses or larger amp fuses than the original rated fuses. Any improper fuse or substitute fuse can cause electrical damage or fire and will invalidate your vehicle's warranty.



Main Fuse Location



1. Main Fuse (10 Amp)
2. Fuse Holder
3. Spare Fuse

! WARNING

Stalling, rolling backwards or improperly dismounting while climbing a hill could result in ATV overturning. If you cannot control the ATV, dismount immediately on the uphill side.

DOWNHILL RIDING

When riding your ATV downhill, shift your weight as far to the rear and uphill side of the ATV as possible. Move back on the seat and sit with your arms straight. Engine compression will do most of the braking for you.

Use caution while descending a hill with loose or slippery surfaces. Braking ability and traction may be adversely affected by these surfaces. Improper braking may also cause a loss of traction. Gradually apply only the rear brake.

Whenever possible, ride your ATV straight downhill. Avoid sharp angles which could allow the ATV to tip or roll over. Carefully choose your path and ride no faster than you will be able to react to obstacles which may appear.



RIDING SLOPING SURFACE

Traversing a sloping surface on your ATV requires you to properly position your weight to maintain proper balance. Be sure that you have learned the basic riding skills on flat ground before attempting to cross a sloping surface. Avoid slopes with slippery surfaces or rough terrain that may upset your balance.

As you travel across a slope, lean your body in the uphill direction. It may be necessary to correct the steering when riding on loose surfaces by pointing the front wheels slightly uphill. When riding on slopes, be sure not to make sharp turns either up or down hill. If your ATV does begin to tip over, gradually steer in the downhill direction if there are no obstacles in your path. As you regain proper balance, gradually steer again in the direction you wish to travel.

⚠ WARNING

Avoid higher speeds until you are thoroughly familiar with the operation of your ATV. Do not attempt to climb hills until you have mastered basic maneuvers on flat ground. Always check the terrain carefully before attempting any hill. In all cases avoid inclines with slippery or loose surfaces, or obstacles that might cause you to lose control.

UPHILL RIDING

To climb a hill, you need traction, momentum and steady throttle. Travel fast enough to maintain momentum, but not so fast that you cannot react to changes in the terrain as you climb.

⚠ WARNING

It is important when climbing a hill to make sure that your weight is transferred forward on the ATV. This can be accomplished by leaning forward and, on steeper inclines, standing on the foot boards and leaning forward over the handlebars. Whenever possible, ride straight up hills. Slow down when you reach the crest of the hill if you cannot see clearly what is on the other side - there could be another person, an obstacle, or a sharp drop-off. Use common sense and remember that some hills are too steep for you to climb or descend.



If you are climbing a hill and you find that you have not properly judged your ability to make it to the top, you should turn the ATV around while you still have forward motion (provided you have the room to do so) and go down the hill. If your ATV has stalled or stopped and you believe you can continue up the hill, restart carefully to make sure you do not lift the front wheels which could cause you to lose control. If you are unable to continue up the hill, dismount the ATV on the uphill side. Physically turn the ATV around and then descend the hill.



If you start to roll backwards, DO NOT apply the brakes abruptly. Apply only the front brake. When fully stopped, apply the rear brake as well, and then lock the parking brake. The ATV could easily tip over backwards so immediately dismount the ATV on the uphill side or to the left-hand side when the ATV is pointed straight uphill. If possible, get help to turn the ATV around and then remount it when safe and ride downhill carefully as explained in the next section.

PRE-RIDE SAFETY CHECKS

Inspect the ATV prior to each use to ensure it is in a safe operating condition. Always follow the inspections, procedures and schedules described in the Owner's Manual.

⚠ WARNING

Failure to inspect or maintain the vehicle properly increases the possibility of an accident or equipment failure. Do not operate the vehicle if any problem is discovered. If a problem cannot be corrected by the procedures described in this manual, have the vehicle inspected by a skilled ATV Mechanic.

ITEM	ROUTINE	PAGE
Fuel (91 octane min.)	<ul style="list-style-type: none">• Check fuel level in fuel tank, and add recommended fuel if necessary.• Add Fuel Stabilizer if using ethanol fuel.• Check fuel line for leakage. Correct if necessary.	11-13
Engine Oil	<ul style="list-style-type: none">• Check oil level in engine, and add recommended oil to specified level if necessary.• Check ATV for oil leakage. Correct if necessary.	50-51
Front Brake	<ul style="list-style-type: none">• Check operation, and correct if necessary.• Lubricate cable if necessary.• Check lever free play, and adjust if necessary.	25-27
Rear Brake	<ul style="list-style-type: none">• Check operation, and correct if necessary.	27-28

ITEM	ROUTINE	PAGE
Throttle Lever	<ul style="list-style-type: none"> • Make sure that operation is smooth. Lubricate cable and lever housing if necessary. • Check lever free play, and adjust if necessary. 	25
Control Cables	<ul style="list-style-type: none"> • Make sure that operation is smooth. Lubricate if necessary. 	25-27
Drive Chain	<ul style="list-style-type: none"> • Check chain slack, and adjust if necessary. • Check chain condition. Lubricate if necessary. 	54-56
Wheels & Tires	<ul style="list-style-type: none"> • Check wheel condition, and replace if damaged. • Check tire condition and tread depth. Replace if necessary. • Check air pressure. Keep tires inflated per the PSI specified in manual. 	20
Brake Levers	<ul style="list-style-type: none"> • Make sure that operation is smooth. Lubricate lever pivoting points if necessary. 	25-27
Chassis Fasteners	<ul style="list-style-type: none"> • Make sure that all nuts, bolts and screws are properly tightened. 	20
Instruments & Switches	<ul style="list-style-type: none"> • Check operation, and correct if necessary. 	5-7

FUEL

Make sure that there is sufficient fuel in the tank. Never overfill fuel tank.

ENGINE OIL

Make sure that the engine oil is at the specified type. Follow manual's specifications, keep filled as needed, but never overfill.

AIR FILTER: The air filter has an oiled foam element. It must be inspected daily or more frequently when riding in dusty conditions. It should be cleaned and re-lubed whenever it appears dry or visible dirt is present. Refer to page 52 for instructions and recommended lubricants. A dry or dirty air filter can allow dirt to enter the engine. Engine damage due to improper air filter maintenance is not covered under warranty.

DRIVE CHAIN : The drive chain should be inspected daily. If it appears dry or has excessive slack, it must be adjusted and lubricated. Refer to the Owner's Manual for instructions and recommended lubricants.

For more information on service and maintenance go to www.gmxmotorbikes.com.au

STEERING YOUR ATV

To achieve maximum traction while riding off road, the two rear wheels turn together at the same speed. Therefore, unless the wheel on the inside of the turn is allowed to slip or lose some traction, the ATV will resist turning. A special turning technique must be used to allow the ATV to make turns quickly and easily. It is essential that this skill be learned first at low speed.

As you approach a curve, slow down and begin to turn the handlebars in the desired direction. As you do so, put your weight on the foot board to the outside of the turn (opposite your desired direction and lean your upper body into the turn. Use the throttle to maintain an even speed through the turn. This maneuver will let the wheel on the inside of the turn slip slightly, allowing the ATV to make the turn properly

This procedure should be practiced at slow speed many times in a large off-road area with no obstacles. If an incorrect technique is used, your ATV may continue to go straight. If the ATV doesn't turn, come to a stop and then practice the procedure again. If the riding surface is slippery or loose, it may help to position more of your weight over the front wheels by moving forward on the seat.

Once you have learned this technique, you should be able to perform it at higher speeds or in tighter curves.

Improper riding procedures such as abrupt throttle changes, excessive braking, incorrect body movements, or too much speed for the sharpness of the turn may cause the ATV to tip. If the ATV begins to tip over to the outside while negotiating a turn, lean more to the inside. It may also be necessary to gradually let off on the throttle and steer to the outside of the turn to avoid tipping over.

When riding in an area where you might not easily be seen, such as desert terrain, mount a caution flag on the ATV. DO NOT use the flag pole bracket as a trailer hitch.

⚠ WARNING

You could collide with another vehicle if operating in off-road areas where you cannot easily be seen. Mount a caution flag on the ATV to make you more visible. Watch carefully for other vehicles. Do not ride in areas posted "no trespassing." Do not ride on private property without getting permission.

OPERATING YOUR D125, T125 ATV:

Select a large, flat off-road area to become familiar with your ATV. Make sure that this area is free of obstacles and other riders. You should practice control of the throttle, brakes, and turning techniques in this area before trying more difficult terrain.

Set the parking brake and follow the instruction on page 9 & 21 to start the engine. Once it has warmed up you are ready to begin riding your ATV. Remember that the engine and exhaust pipe will be hot when riding and afterwards; do not allow skin or clothing to come in contact with these components.

ACCELERATING YOUR ATV:

With the engine idling, release the parking brake. Apply the throttle slowly and smoothly. You will start to accelerate. If the throttle is applied too abruptly, the vehicle may lurch forward or the front wheels may lift off the ground, resulting in a loss of directional control. Avoid higher speeds until you are thoroughly familiar with the operation of your ATV.

When slowing down or stopping, release the throttle and apply the brakes smoothly and evenly. Improper use of the brakes can cause the tires to lose traction, reducing control and increasing the possibility of an accident.



FRONT & REAR BRAKES

BRAKE LEVER

Check for too much free play in brake levers. If there is too much free play or if the brake levers require adjusting, have your mechanic check the brake levers and brakes and have the brakes adjusted to the driver.

BRAKE OPERATION

Test the brakes at slow speed after starting out to make sure they are working properly. If the brakes do not provide proper braking performance, check the brake shoes/pads for wear.

THROTTLE LEVER

Check the operation of the throttle lever. It must open smoothly and spring back to the idle position when released. If throttle is not operating properly DO NOT START ENGINE. Have a mechanic correct the issue before operating this ATV.

SWITCHES

Check to ensure all switches are working properly before starting the engine.

DRIVE CHAIN

Check the condition of the drive chain and check the drive chain slack. Lubricate and adjust the drive chain as necessary.

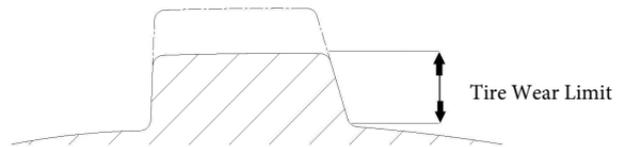
TIRES

Check tire pressure with tire gauge to make sure that both front tires and rear tires are equally inflated and meet the recommended PSI specifications. All GMX ATVs are installed with tubeless, low-pressure ATV valved tires.



TIRE WEAR LIMIT

When the tire groove decreases to 3mm (0.12 in) due to wear, replace the tire. Never operate an ATV with worn tires, as this may cause loss of control, increasing your risk of an accident or death.



CHASSIS FASTENERS

Make sure that all nuts, bolts and screws are properly tightened before starting engine.

⚠ WARNING

Never operate this ATV on any public street, road or highway, even a dirt or gravel one. You could collide with another vehicle. Know the terrain where you ride. Ride cautiously in unfamiliar areas. Stay alert for holes, rocks, or roots in the terrain, and other hidden hazards which may cause the ATV to upset.

⚠ WARNING

The ATV could go out of control if you do not have enough time to react to hidden rocks, bumps, or holes. Go slowly and be extra careful when operating on unfamiliar terrain. Always be alert to changing terrain conditions when operating the ATV.



⚠ WARNING

Do not operate on rough, slippery, or loose terrain until you have learned and practiced the skills necessary to control the ATV on such terrain. Always be especially cautious on these kinds of terrain.

Failure to use extra care when operating on excessively rough, slippery, or loose terrain could cause loss of traction or ATV control, which could result in an accident, including an overturn.

DURING RIDING

Always keep your feet on the foot boards during operation; otherwise, they may contact the rear wheels.

⚠ WARNING

Removing even one hand or foot can reduce your ability to control the ATV or could cause you to lose your balance and fall off of the ATV. If you remove a foot from a foot board, your foot or leg may come into contact with the rear wheels, which could injure you or cause an accident.

Avoid wheelies and jumping.

⚠ WARNING

Attempting wheelies, jumps, and other stunts increases the chance of an accident, including an overturn. Never attempt stunts, such as wheelies or jumps. Don't try to show off.

BE CAREFUL WHERE YOU RIDE

This ATV is designed for off-road use only.

⚠ WARNING

Paved surfaces may seriously affect handling and control of the ATV, and may cause the ATV to go out of control. Always avoid paved surfaces, including sidewalks, driveways, parking lots and streets.

Do not ride on any public road, street, or highway. Riding on public roads can result in collisions with other vehicles. It is illegal to operate ATVs on public streets, roads and highways in many states.



STARTING ENGINE (COLD)

1. Set the parking brake. (The engine can be started only when the rear front/rear brake lever is applied.)
2. Turn the fuel valve lever to the "ON" position.
3. Turn the ignition key to the "ON" position.
4. Set "RUN" position on main switch.
5. Set gear box to neutral position. The neutral position light will illuminate on instrument cluster.
6. Set the choke lever to cold start position (all the way up).
7. Press and hold the start button until the engine starts. Never hold the start button for more than 10 seconds per try. It may be necessary to push the throttle lever a small amount to start the engine.
8. When engine warms up, move the choke lever down. Choke lever must be in the off position (all the way to the down) in order to operate the ATV.
9. Release the parking brake.

STARTING ENGINE (WARM)

1. Set the parking brake. (The engine can be started only when the rear front/rear brake lever is applied).
2. Turn the fuel valve lever to the "ON" position.
3. Turn the ignition key to the "ON" position.
4. Set "RUN" position on main switch.
5. Set gear box to neutral position. The neutral position light will illuminate on instrument cluster.
6. Set the choke lever to warm start position (all the way to down).
7. Press and hold the start button until the engine starts. Never hold the start button more than 10 seconds per try. It may be necessary to push the throttle lever a small amount to start the engine.
8. Release the parking brake.

ENGINE BREAK-IN

Proper engine break-in will increase the lifespan of your vehicle ATV. The engine break-in period is the initial 20 hours of operation. You should avoid maintaining a constant engine RPM and do not operate your ATV above 1/2 throttle during the break-in period. Do not operate your ATV at full throttle during the break-in period.

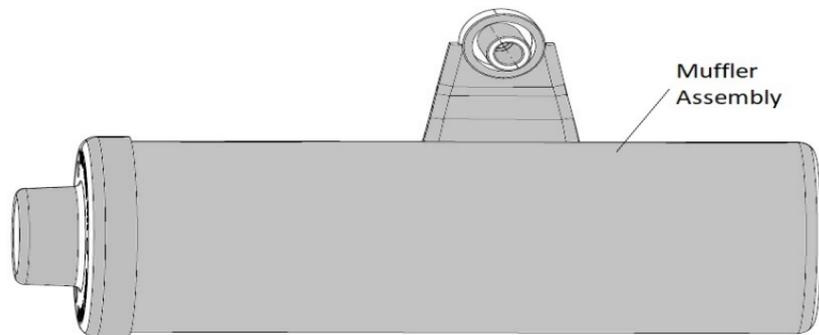
NOTICE

First service, including the break-in service work should be performed at 10 hours. The second service should be performed at the end of the 20-hour break-in period. Subsequent service work should be performed after every 20 hours of operation.

HOT MUFFLER & ENGINE

The muffler and other engine parts become extremely hot during operation and remain hot after the engine has stopped. To reduce the risk of fire during operation or after leaving the ATV, do not let brush, grass and other materials collect under the vehicle, near the muffler or exhaust pipe, or next to other hot parts. Check under the vehicle after operating in areas where combustible materials may have collected. Do not run the vehicle in idle or after running by parking in long dry grass or other dry combustible organic materials.

To prevent burns, avoid touching the exhaust system. Park the ATV in a place where pedestrians or children are not likely to touch it.



1. Protective clothing
2. Protective Goggles
3. Protective Gloves
4. Protective Boots
5. Protective Helmet



Do not operate after or while consuming alcohol or drugs.

The operator's performance capability is reduced by the influence of alcohol or drugs.

Consuming alcohol or drugs could seriously affect your judgment, cause you to react more slowly, and affect your balance and perception.



Never consume alcohol or drugs before or while driving this ATV. You increase your chance of an accident.

WARNING

Never carry a passenger. Carrying a passenger on this ATV greatly reduces your ability to balance and control this ATV. You could have an accident, resulting in severe injury or death to you and/or your passenger. The long seat is to allow the operator to shift position as needed during operation. It is not for carrying passengers.

SAFETY RIDING GEAR

Always wear the following to reduce risk of injury in an accident:

- | Approved motorcycle helmet that fits properly
- | Eye protection (goggles, helmet face shield, or protective eye wear)
- | Over-the-ankle boots, gloves, long-sleeved shirt or jacket, and long pants
- | An approved helmet and other personal protective equipment can reduce the severity of injuries in an accident.

WARNING

Operating without an approved motorcycle helmet increases your chances of a severe head injury or death in the event of an accident. Wear eye protection when operating your ATV to reduce the risk of a serious accident or injury. Eye protection, such as a face shield or goggles, may reduce the risk of foreign material getting in your eyes and help prevent loss of vision.

WARNING

Operating without eye protection can result in an accident and increases your chances of a severe injury in the event of an accident.

PARKING

When parking the ATV: first apply the brake lever, stop the engine, apply the parking brake, and then turn the fuel valve to "OFF" position. Never park the ATV on hills that are too steep to walk up easily.

ACCESSORIES & MODIFICATIONS

Any modifications made to your vehicle's design or operation can put you and others at great risk of serious injury or death. Never install accessories that would impair the performance/function of your ATV. Carefully inspect the accessory before using it to make sure that it does not in any way reduce ground clearance, limit suspension travel, steering travel or control operation.

Use caution when adding any electrical accessories or change the normal operation of the vehicle. If electrical accessories exceed the capacity of the ATV's electrical system, could result in a dangerous situation and possible loss of power or damage the engine.

Installing aftermarket parts and/or accessories could void your factory warranty.

REAR CARGO RACK

Rear cargo rack can carry a maximum of 11 lbs. and should never be overloaded. Use caution when loading the cargo rack and make sure cargo is secured with tie downs to prevent load shift.

NOTICE

Overloading your D125, T125 could cause a lack of control resulting in severe injury or death.

GEAR SELECTOR LEVER

This ATV is equipped with a 2 gear transmission gearbox. The gear shift lever is located on the left side of the ATV. When changing the transmission position, first apply the brakes to come to a complete stop, before moving the lever to the desired position.

To Engage Forward Gear: Push forward on gear shifter lever, once the gear engages, release the shifter lever and it will return the center position.

To Engage Reverse Gear: Pull back on gear shifter lever until the shifter engages, then release the shifter and allow the shifter to return to the center position.

When “D” is displayed on the instrument panel the forward gear is engaged.

When “R” is displayed on the instrument panel the reverse gear is engaged.

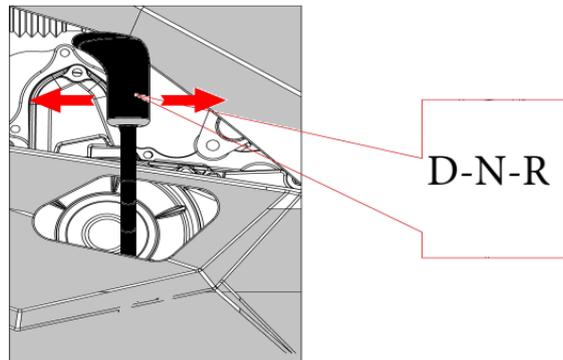
When “N” is displayed on the instrument panel the neutral gear is engaged.

WARNING

Always look behind the vehicle prior to shifting in reverse to be clear of any obstacles, animals or people. Remain seated all times, do not stand up.

NOTICE

Always completely stop the ATV and apply the brakes prior to moving the transmission lever.



Care should be used when riding on loose or slippery surfaces since the ATV may slide. Unexpected or uncorrected sliding can lead to an accident. You reduce the tendency of front wheel sliding by positioning your body weight forward towards the front of the vehicle while remaining seated.

If your rear wheels start to slide in a sideways motion, you may be able to regain control by steering in the opposite direction. Applying the brakes quickly or accelerating when sliding out of control is not recommended until you have corrected the slide.

WARNING

This ATV is intended for use by operators 10 years of age and older. Adult supervision is required while a child operates any ATV.

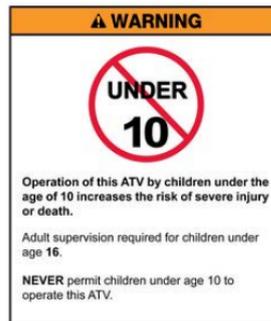
- Do not operate this ATV or allow anyone else to operate it without proper instruction. The risk of an accident is greatly increased if the operator does not know how to operate the ATV properly in different situations and on different types of terrain.
- Do not operate this ATV at speeds too fast for your skills or the conditions, as this increases your chances of losing control of the ATV and an accident. Always go at a speed that is proper for the terrain, visibility and operating conditions, and your experience.
- This ATV is intended for recreational use by operators 10 years old and older, under adult supervision. This section, “Getting to know your ATV,” provides general riding instructions which are appropriate for most types of riding. Riding your ATV requires special skills acquired through practice over a period of time. Take the time to learn the basic techniques well before attempting more difficult maneuvers. It is essential to familiarize yourself with the operation of the ATV to achieve the skill necessary to enjoy riding safely. Before you begin to ride, be sure you have read this manual completely and understand how to operate all of the ATV’s controls. Pay particular attention to the safety information and all notice and warning labels on the vehicle.

TIP

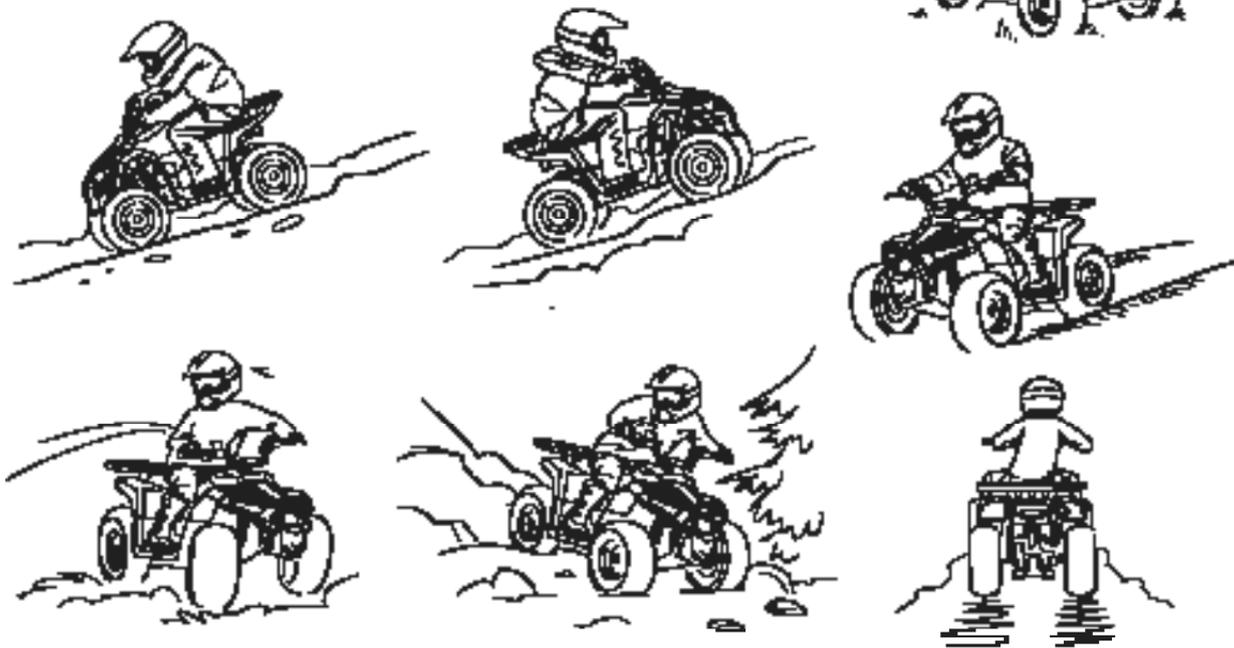
Riding your ATV requires skills acquired through practice over a period of time. Become familiar with riding this ATV by riding at slow speeds first, even if you have experience riding other ATVs. Do not attempt to operate it at higher performance levels until you are familiar with this ATV’s handling and performance characteristics. Take the time to learn the basic techniques well before attempting more difficult maneuvers.

TIP

If your child is a beginner or is inexperienced, he or she should take a training course, free of charge. The free training course is available to purchasers of new D125/T125s by calling 855-717-8618.



GETTING TO KNOW YOUR ATV



THROTTLE CABLE

Throttle cable inspection

Inspect throttle cable for excessive wear, kinking or fraying. Ensure cable moves freely.

NOTE

The throttle cable must be replaced if any signs of wear, fraying or other damages found.

THROTTLE CABLE ADJUSTMENT

Check throttle lever free-play, adjust if necessary.

NOTE

Please check with you mechanic if throttle cable adjustment can not be adjusted properly.

Normal throttle free-play is 5mm to 10mm 0.197 In to 0.394

TIP

Lubricate cable using silicone cable lubricant to reduce premature wear and to ensure proper movement of the cable.

To adjust cable,

1. Pull rubber dust covers back to inspect and adjust throttle cable.
2. Loosen lock nut.
3. Turn throttle cable adjuster to make proper adjustments of throttle cable.
4. Tighten locking nut and reinstall rubber dust cable covers.

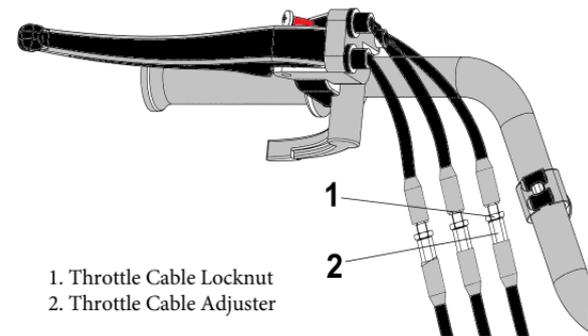
NOTE

Measure throttle free play at the tip of the lever.

Check proper throttle cable adjustment by turning handlebars completely to the left and right. If RPM increases when turning, then re-adjust throttle cable to increase lever free-play. Check throttle cable routing to make sure there is no cable binding when turning handlebars.

NOTE

The handlebar should move left to right without change in engine RPM.



1. Throttle Cable Locknut
2. Throttle Cable Adjuster

FRONT BRAKE LEVER

Recommended brake service by certified ATV technician. See your ATV Mechanic for details.

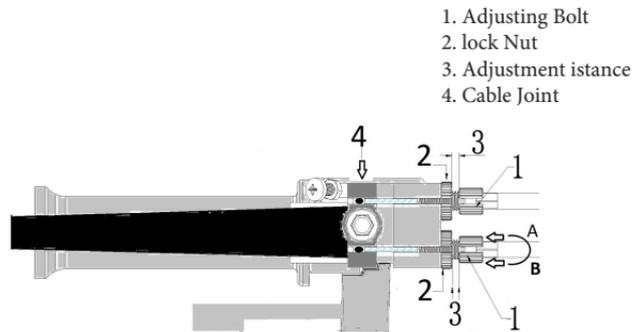
⚠ WARNING Operating with improperly adjusted brakes could lead to a loss in braking ability and or cause an accident. Brakes can become very hot during prolonged braking or use. Never touch brakes until they are cool.

How to adjust front brake lever free-play.

The front brake lever freeplay must be checked and if necessary adjusted at the intervals specified in the periodic maintenance and lubrication chart. The brake lever freeplay should measure 9.3-13.3 mm (0.37-0.52 in) as shown.

How to adjust brake lever freeplay upper

1. Loosen the locknut's (#2)
2. Adjusting bolt's (#1).
3. Adjusting bolt's (#1) in direction (a) to increase the lever freeplay, and in direction (b) to decrease it.
4. Tighten the locknut's(#2).
5. While applying the front brake the upper and lower cable lengths should be equal .
6. The cable joint(#4) will become vertical.



MAINTENANCE

CAUTION

Due to the nature of the adjustments marked with a ✓ on the following chart, it is recommended that service be performed by an authorized Mechanic.

- Perform maintenance more often if you use your ATV under severe conditions, such as dirty or wet conditions to purge water or dirt contamination from grease fittings and other critical components.

PERIODIC MAINTENANCE SCHEDULE

Careful periodic maintenance will help keep your vehicle in the safest, most reliable condition. Inspection, adjustment and lubrication intervals of important components are explained in the following chart on the following pages.

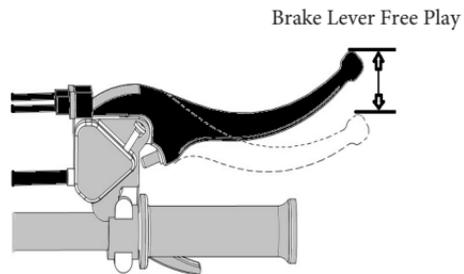
Maintenance intervals are based upon average riding conditions and an average vehicle speed of approximately 10 miles per hour. Vehicles subjected to severe use, such as operation in wet or dusty areas, should be inspected and serviced more frequently.

Inspect, clean, lubricate, adjust or replace parts as necessary.

NOTE

Inspection may reveal the need for replacement parts. Always use genuine GMX parts available from your dealer.

Maintaining your vehicle to the maintenance schedule in this manual is critical to the vehicle's operation.

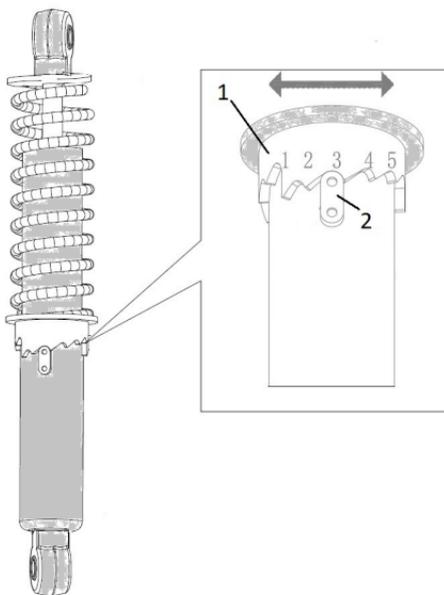


ADJUSTING SUSPENSION SPRING PRELOAD

This ATV is equipped with adjustable coil springs front and rear. The spring preload can be adjusted to suit the rider's weight and the riding conditions. Turn the spring preload adjusting ring to increase (stiffest= 5) or decrease (softest= 1) the spring preload. Increased spring tension will stiffen the ride. Decreasing spring tension will soften the ride.

NOTICE

The suspension was pre-set at the factory, but can be adjusted with a special suspension adjustment tool available for purchase at your GMX Motorbikes dealer.

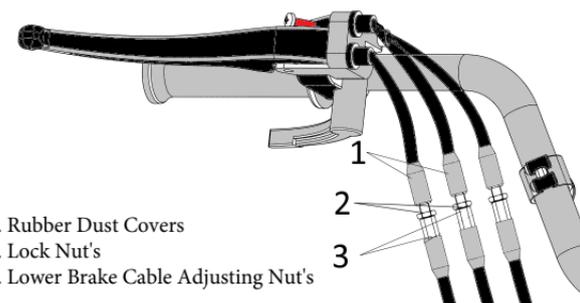


1. Spring Preload Adjustment Ring
2. Position Indicator

NOTICE

Never turn the adjusting mechanism beyond the minimum and maximum setting.

FRONT BRAKE LEVER FREEPLAY LOWER ADJUSTMENT



1. Rubber Dust Covers
2. Lock Nut's
3. Lower Brake Cable Adjusting Nut's

If the upper brake cable adjuster is threaded out to its near limits, or the correct freeplay cannot be obtained, attempt to adjustment with the lower cable adjustment.

1. Pull back the rubber dust covers.
2. Loosen the lock nut's.
3. Turn the lower adjusting nut's and check lever free play.
4. Tighten lock nut's.
5. Install rubber dust cover.

Make sure both brake cables are adjusted evenly.

HYDRAULIC REAR BRAKE

! WARNING

New brakes will not perform to their maximum efficiency until after their initial brake-in is complete. Use extra caution.

! WARNING

Brake fluid replacement or brake system maintenance and repairs should be performed by an authorized ATV Mechanic.

NOTICE

The brakes can be very hot after prolonged use of the vehicle and can cause burns. Wait for the brakes to cool down.

The rear brake system is a hydraulic type and no adjustment is required. Use the following checklist before each use to maintain the brake system in good operation condition;

- Brake Fluid level
- Brake system for fluid leaks
- Brake cleanliness
- Brake disk for excessive wear and surface condition.
- Brake pads for wear, damage or looseness.

NOTICE

Have your ATV Mechanic inspect brakes system for wear or damage.
Always contact your local ATV Mechanic if you have any concerns after inspecting your brake system for wear or damage.

Recommended Brake Fluid

Always use brake fluid type DOT 3 or 4.

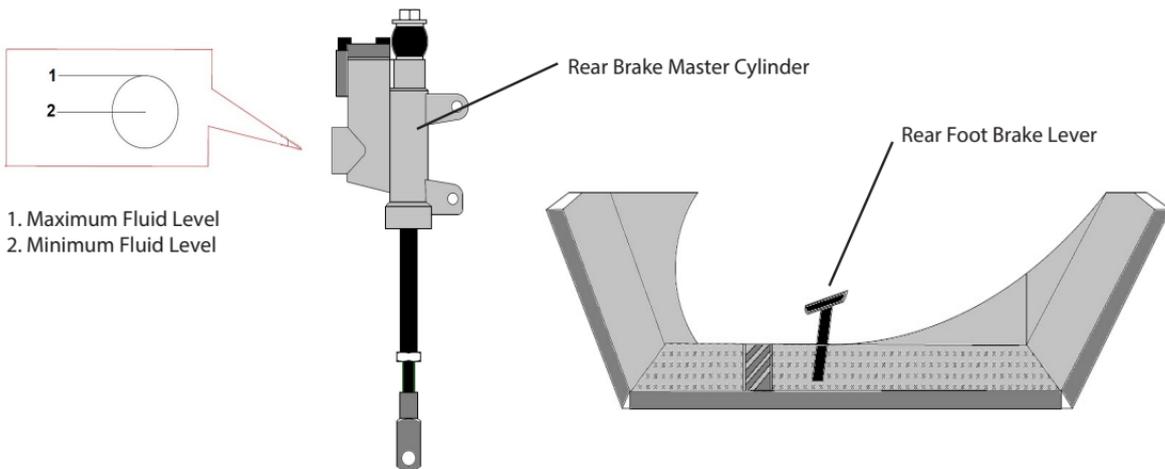
Brake Fluid Level

Always check for the proper brake fluid reservoir level as follows;

Brake fluid reservoir is located on the frame in front of the right rear tire . With the ATV on a level surface, check brake fluid in reservoir for proper level. The fluid should above the MIN mark. Add fluid as required, but never overfill and clean filler cap before removing.

NOTICE

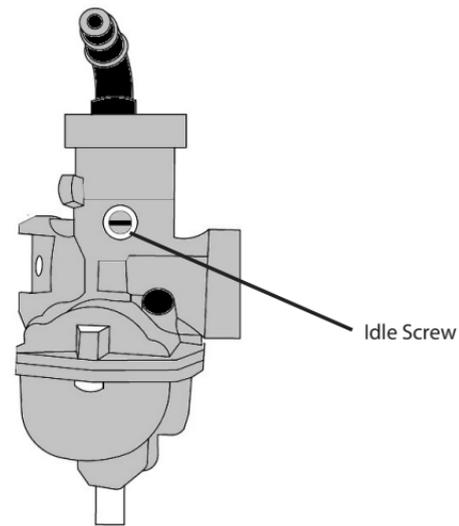
The Reservoir is full when the fluid reaches the top of the window.
A low fluid level may indicate leaks or worn brake pads.



ENGINE IDLE ADJUSTMENT

If it is necessary to adjust the carburetor idle screw due to changed outside environmental conditions, to adjust carburetor idle screw as follows;

1. Apply parking brake.
2. Warm up the engine by running the vehicle.
3. Adjust the carburetor idle screw until the desired idle RPM is reached. Turning the idle screw in (clockwise) to raise RPM. Turning the screw out (counterclockwise) will lower RPM.
4. The standard idle RPM is 1500 ± 150 .



VEHICLE MAINTENANCE

VEHICLE MAINTENANCE - BEFORE YOU RIDE CHECKLIST

SAMPLE PRE-OPERATION CHECKLIST

Add to or adapt this checklist to suit your quad bike and place photocopies in a sturdy folder where vehicle keys and operator PPE are stored.

- Maintain completed forms to provide a record of completed inspection and/or training.
- The operator's manual provides information about minimum maintenance activity.
- Additional copies of checklists are available at worksafe.vic.gov.au

Pre-operation checklist:

- Check the fuel, oil and coolant every time before use with the engine off.

Visually inspect

- Check for damaged or loose parts. Check for fuel or oil leaks.

Wheels and Tyres

- Check tyres for damage. Ensure tyre pressure is correct and even in each tyre. Check wheel nuts.

Throttle

- Check the throttle operates smoothly across its range. Accumulated mud and dirt can restrict cable movement and prevent the throttle from closing.

Brakes

- Check brakes operate properly before reaching full speed.

Air filter

- Check it is not choked with dirt. Clean and replace regularly.

Lights and switches

- Check lights and switches work.

VEHICLE MAINTENANCE - BEFORE YOU RIDE CHECKLIST

Drive chain and chassis

- Inspect chain for proper adjustment, wear and lubrication. Check drive shaft for oil leakage.
- Look and feel for loose parts with the engine off. Rough terrain will loosen chassis parts.

Steering

- Check the steering moves freely, but without undue looseness.

Other checks required

Maintenance actions required

For safe operation, any defects identified in a check of the quad bike must be fixed before it is put into operation. This may mean you need a suitably qualified repairer.

Checked by:

Done

Date

VEHICLE MAINTENANCE - MONTHLY CHECKLIST

ROUTINE MAINTENANCE CHECKLIST

Brakes

- Check adjustment, pads, cables and fluid levels
- Auxiliary brake
- Foot and hand levers adjusted – as per the operator's manual
- Check disc wear

Chassis and suspension

- Shock absorbers – for leaks and wear
- Suspension operation
- Safety guards – for looseness
- Handlebars, foot decks and major fasteners – use tension wrench

Throttle operation

- Test while moving handlebars fully to the left and fully to the right

Fluid levels

- Fluid levels as recommended in the operator's manual
- Transmission fluid
- Engine oil
- Battery fluid
- Brake fluid
- Fuel tank filled

Wheels

- Axle bearings and wheel nuts are tight
- Rims not dented or buckled
- Tyres are roadworthy, with adequate tread depth
- Tyre type and pressure as per the operator's manual
- Use low-pressure tyre gauge. High-pressure gauges are not accurate for quad bike tyres

Steering

- Smooth movement from lock to lock
- Linkages – for wear

Gear selectors

- Gear levers – for damage and excessive slack
- Splines on gear shaft

Cooling systems

- Fluid levels (if liquid cooled)
- Thermostatic fan
- Leaks and damage

Additional routine maintenance checks required:

VEHICLE MAINTENANCE - MONTHLY CHECKLIST

ROUTINE MAINTENANCE CHECKLIST (CONT.)

4WD system

- Constant velocity joints
- Drive line and shafts
- Check for split boots on drive shafts

Signals

- Lights
- Horn
- Indicators

For quad bikes with chain drive

- Chain adjustment as per the operator's manual
- Sprockets not worn

Lever controls

- Check smoothness of operation
- Check for broken, sharp or bent levers

Additional routine maintenance checks required:

On the back of this sheet list:

1. Maintenance actions required
2. Items that require attention from an authorised repair person

Maintenance check performed by:

Date:

Next service at:

Air filter

- Check, clean and regularly replace

Exhaust

- Holes and corrosion
- Excessive noise
- Looseness
- Spark arrestor fitted

Battery

- Battery terminals – for corrosion and tightness
- Electrolyte levels
- Damaged casing

Other

Check for attachment and condition of:

- Load carriers
- Foot decks
- Seat

VEHICLE MAINTENANCE

VEHICLE MAINTENANCE - BEFORE YOU RIDE CHECKLIST

SAMPLE PRE-OPERATION CHECKLIST

Add to or adapt this checklist to suit your quad bike and place photocopies in a sturdy folder where vehicle keys and operator PPE are stored.

- Maintain completed forms to provide a record of completed inspection and/or training.
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Pre-operation checklist:

- Check the fuel, oil and coolant every time before use with the engine off.

Visually inspect

- Check for damaged or loose parts. Check for fuel or oil leaks.

Wheels and Tyres

- Check tyres for damage. Ensure tyre pressure is correct and even in each tyre. Check wheel nuts.

Throttle

- Check the throttle operates smoothly across its range. Accumulated mud and dirt can restrict cable movement and prevent the throttle from closing.

Brakes

- Check brakes operate properly before reaching full speed.

Air filter

- Check it is not choked with dirt. Clean and replace regularly.

Lights and switches

- Check lights and switches work.

VEHICLE MAINTENANCE - BEFORE YOU RIDE CHECKLIST

Drive chain and chassis

- Inspect chain for proper adjustment, wear and lubrication. Check drive shaft for oil leakage.
 Look and feel for loose parts with the engine off. Rough terrain will loosen chassis parts.

Steering

- Check the steering moves freely, but without undue looseness.

Other checks required

Maintenance actions required

For safe operation, any defects identified in a check of the quad bike must be fixed before it is put into operation. This may mean you need a suitably qualified repairer.

Done

Checked by:

Date

VEHICLE MAINTENANCE - MONTHLY CHECKLIST

ROUTINE MAINTENANCE CHECKLIST

Brakes <input type="checkbox"/> Check adjustment, pads, cables and fluid levels <input type="checkbox"/> Auxiliary brake <input type="checkbox"/> Foot and hand levers adjusted – as per the operator’s manual <input type="checkbox"/> Check disc wear	Wheels <input type="checkbox"/> Axle bearings and wheel nuts are tight <input type="checkbox"/> Rims not dented or buckled <input type="checkbox"/> Tyres are roadworthy, with adequate tread depth <input type="checkbox"/> Tyre type and pressure as per the operator’s manual <input type="checkbox"/> Use low-pressure tyre gauge. High-pressure gauges are not accurate for quad bike tyres
Chassis and suspension <input type="checkbox"/> Shock absorbers – for leaks and wear <input type="checkbox"/> Suspension operation <input type="checkbox"/> Safety guards – for looseness <input type="checkbox"/> Handlebars, foot decks and major fasteners – use tension wrench	Steering <input type="checkbox"/> Smooth movement from lock to lock <input type="checkbox"/> Linkages – for wear Gear selectors <input type="checkbox"/> Gear levers – for damage and excessive slack <input type="checkbox"/> Splines on gear shaft
Throttle operation <input type="checkbox"/> Test while moving handlebars fully to the left and fully to the right	Cooling systems <input type="checkbox"/> Fluid levels (if liquid cooled) <input type="checkbox"/> Thermostatic fan <input type="checkbox"/> Leaks and damage
Fluid levels <input type="checkbox"/> Fluid levels as recommended in the operator’s manual <input type="checkbox"/> Transmission fluid <input type="checkbox"/> Engine oil <input type="checkbox"/> Battery fluid <input type="checkbox"/> Brake fluid <input type="checkbox"/> Fuel tank filled	Additional routine maintenance checks required:

VEHICLE MAINTENANCE - MONTHLY CHECKLIST

ROUTINE MAINTENANCE CHECKLIST (CONT.)

4WD system <input type="checkbox"/> Constant velocity joints <input type="checkbox"/> Drive line and shafts <input type="checkbox"/> Check for split boots on drive shafts	Air filter <input type="checkbox"/> Check, clean and regularly replace
Signals <input type="checkbox"/> Lights <input type="checkbox"/> Horn <input type="checkbox"/> Indicators	Exhaust <input type="checkbox"/> Holes and corrosion <input type="checkbox"/> Excessive noise <input type="checkbox"/> Looseness <input type="checkbox"/> Spark arrestor fitted
For quad bikes with chain drive <input type="checkbox"/> Chain adjustment as per the operator’s manual <input type="checkbox"/> Sprockets not worn	Battery <input type="checkbox"/> Battery terminals – for corrosion and tightness <input type="checkbox"/> Electrolyte levels <input type="checkbox"/> Damaged casing
Lever controls <input type="checkbox"/> Check smoothness of operation <input type="checkbox"/> Check for broken, sharp or bent levers	Other Check for attachment and condition of: <input type="checkbox"/> Load carriers <input type="checkbox"/> Foot decks <input type="checkbox"/> Seat
Additional routine maintenance checks required:	
On the back of this sheet list: 1. Maintenance actions required 2. Items that require attention from an authorised repair person	
Maintenance check performed by:	Date:
	Next service at: